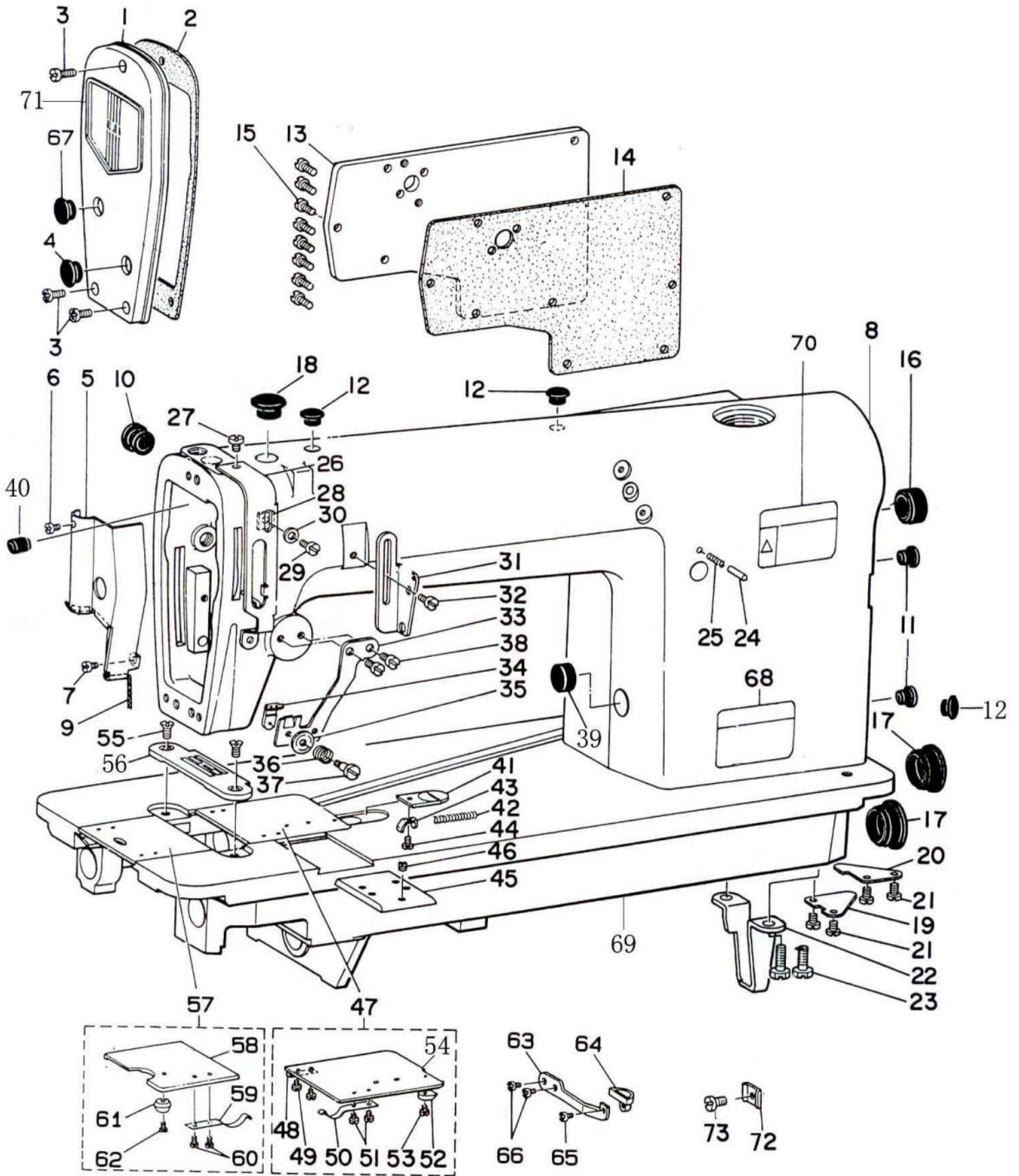
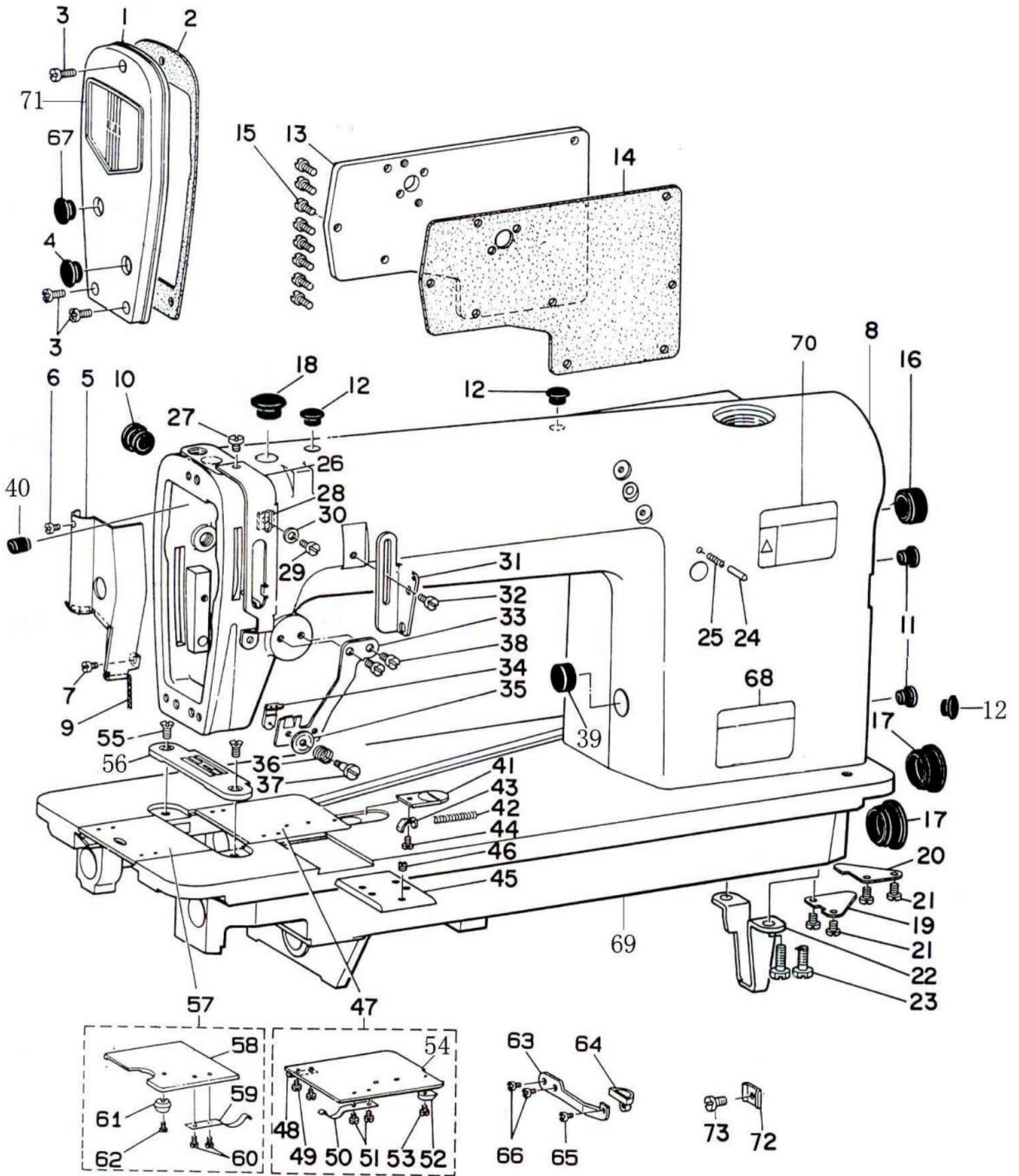


# 1. MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS

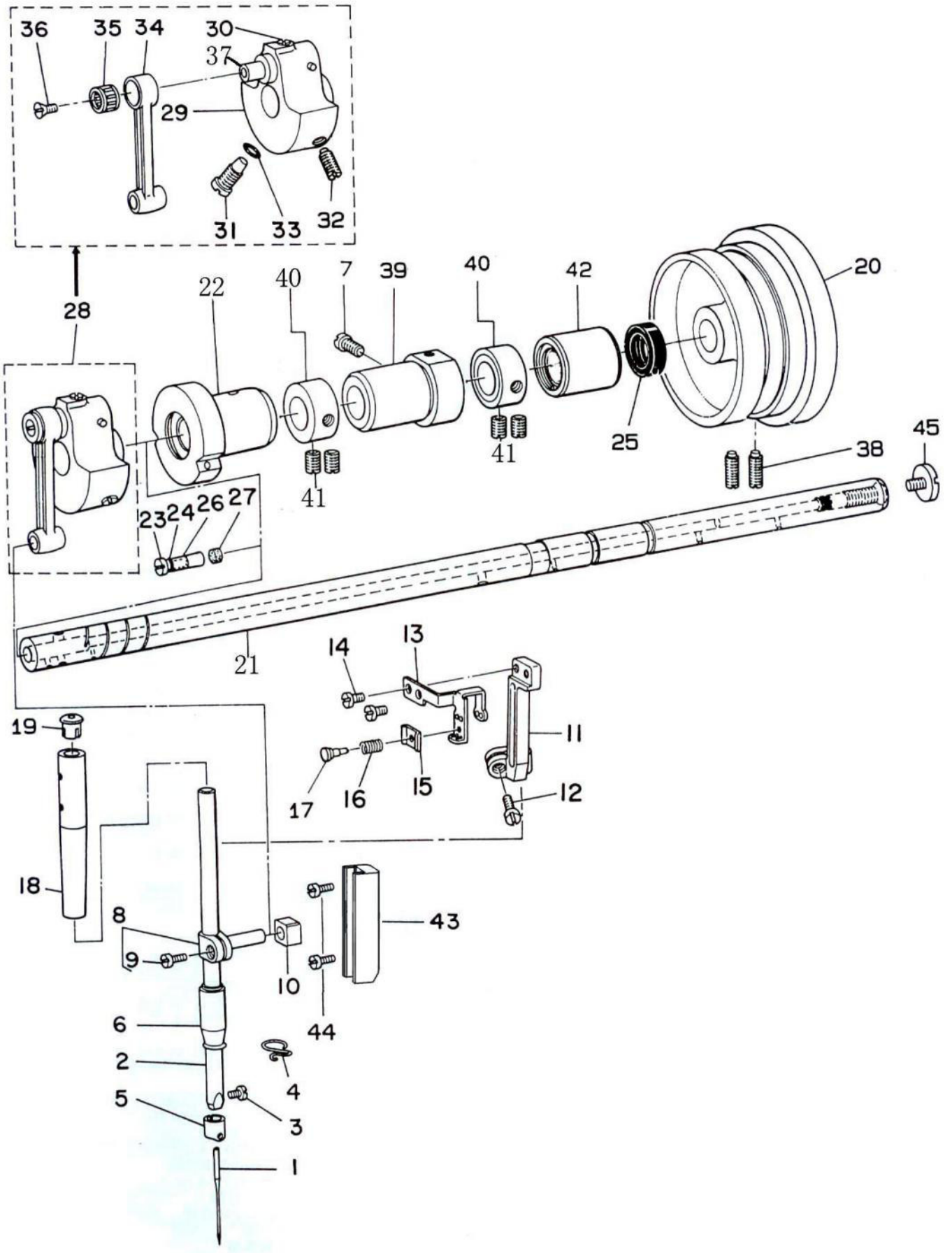


# 1. MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS

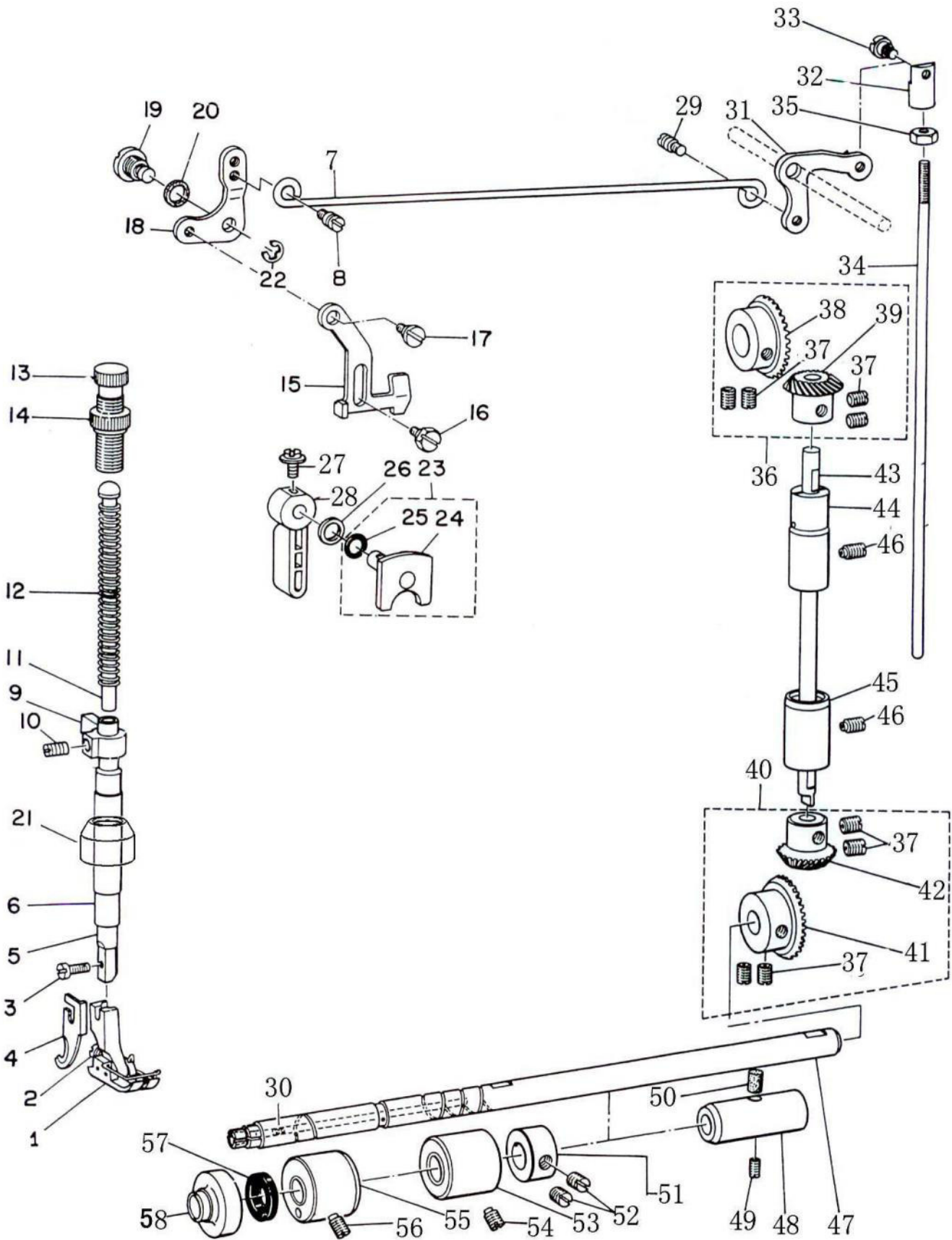




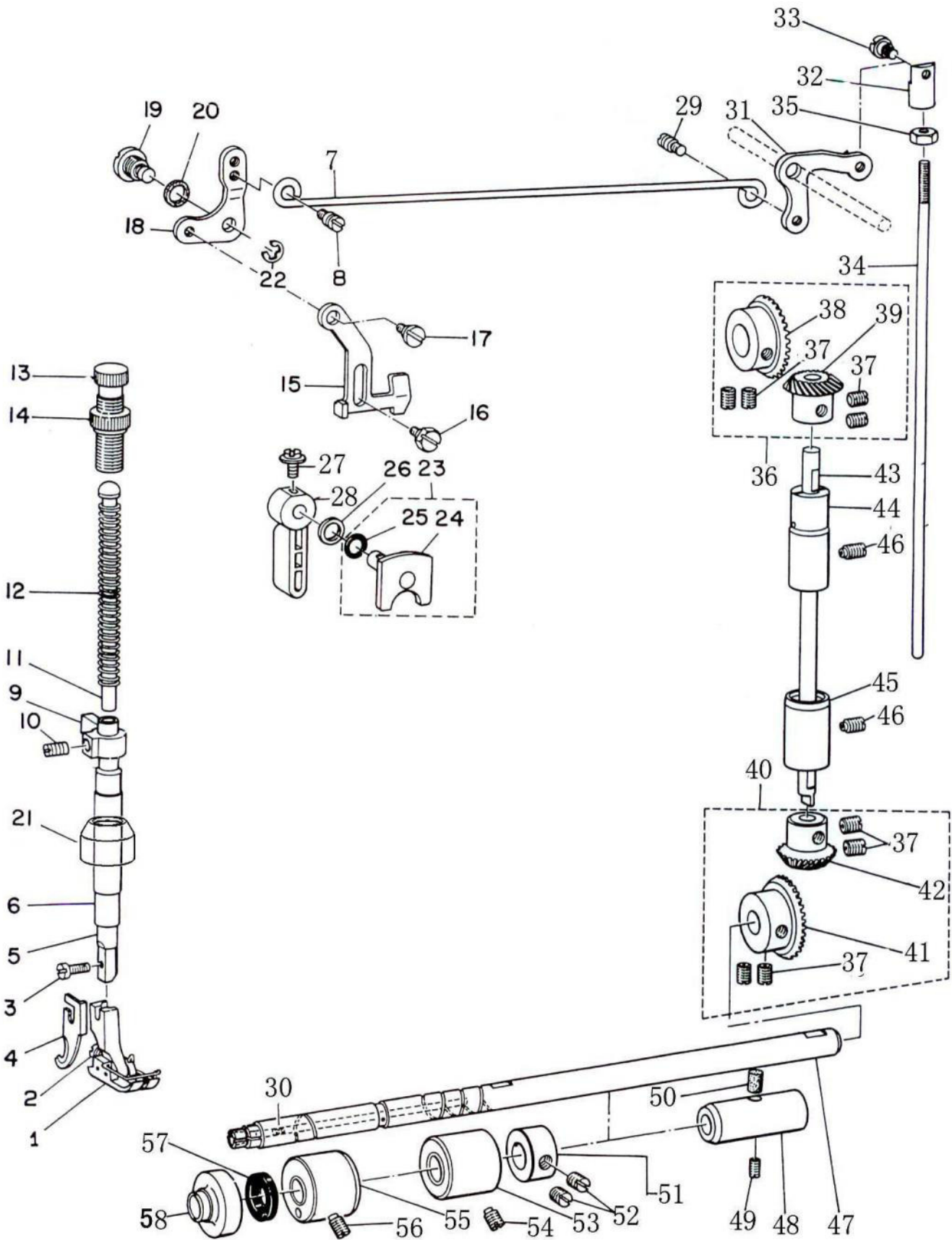
## 2. MAIN SHAFT & NEEDLE BAR COMPONENTS



### 3. PRESSER BAR & LOWER SHAFT COMPONENTS

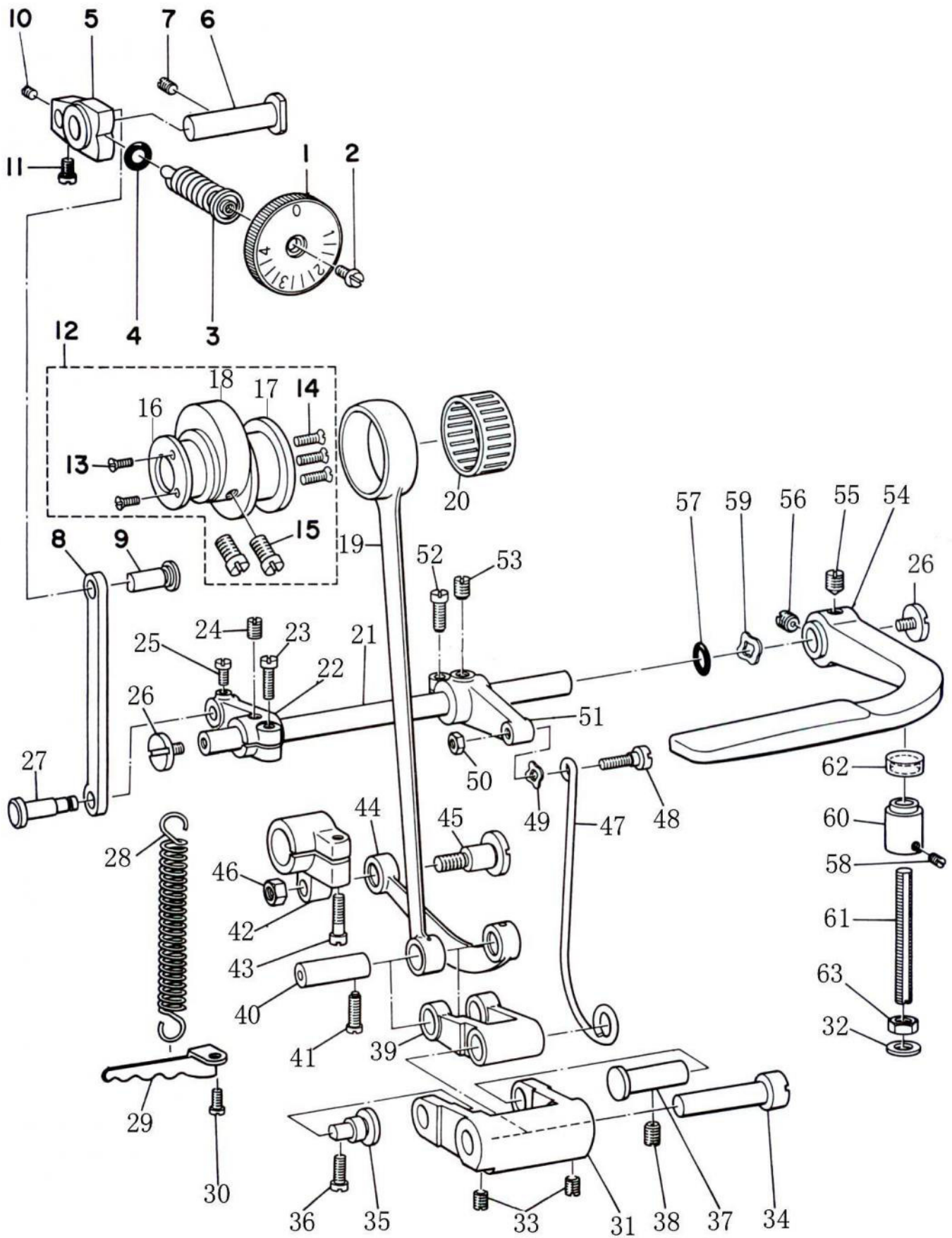


### 3. PRESSER BAR & LOWER SHAFT COMPONENTS

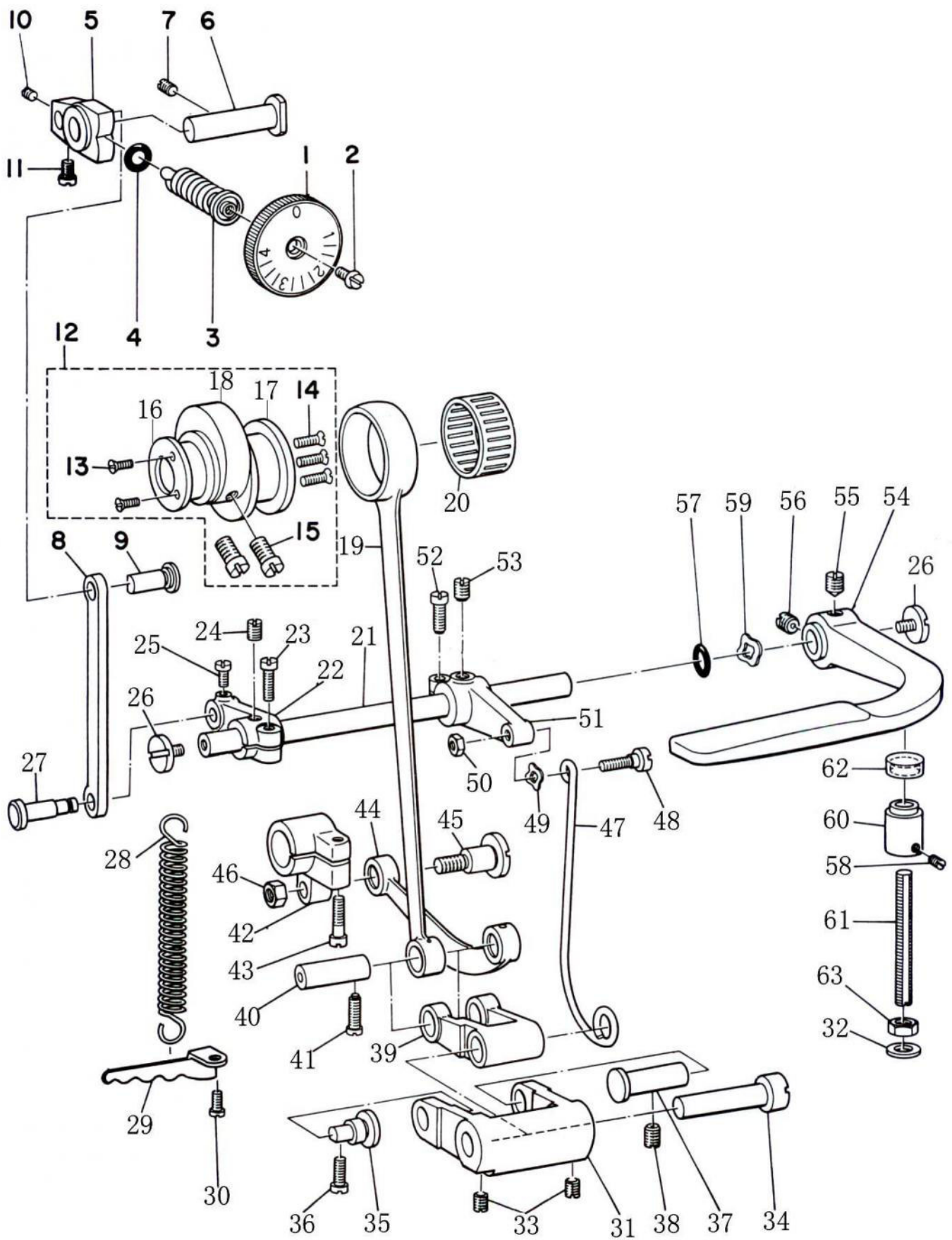




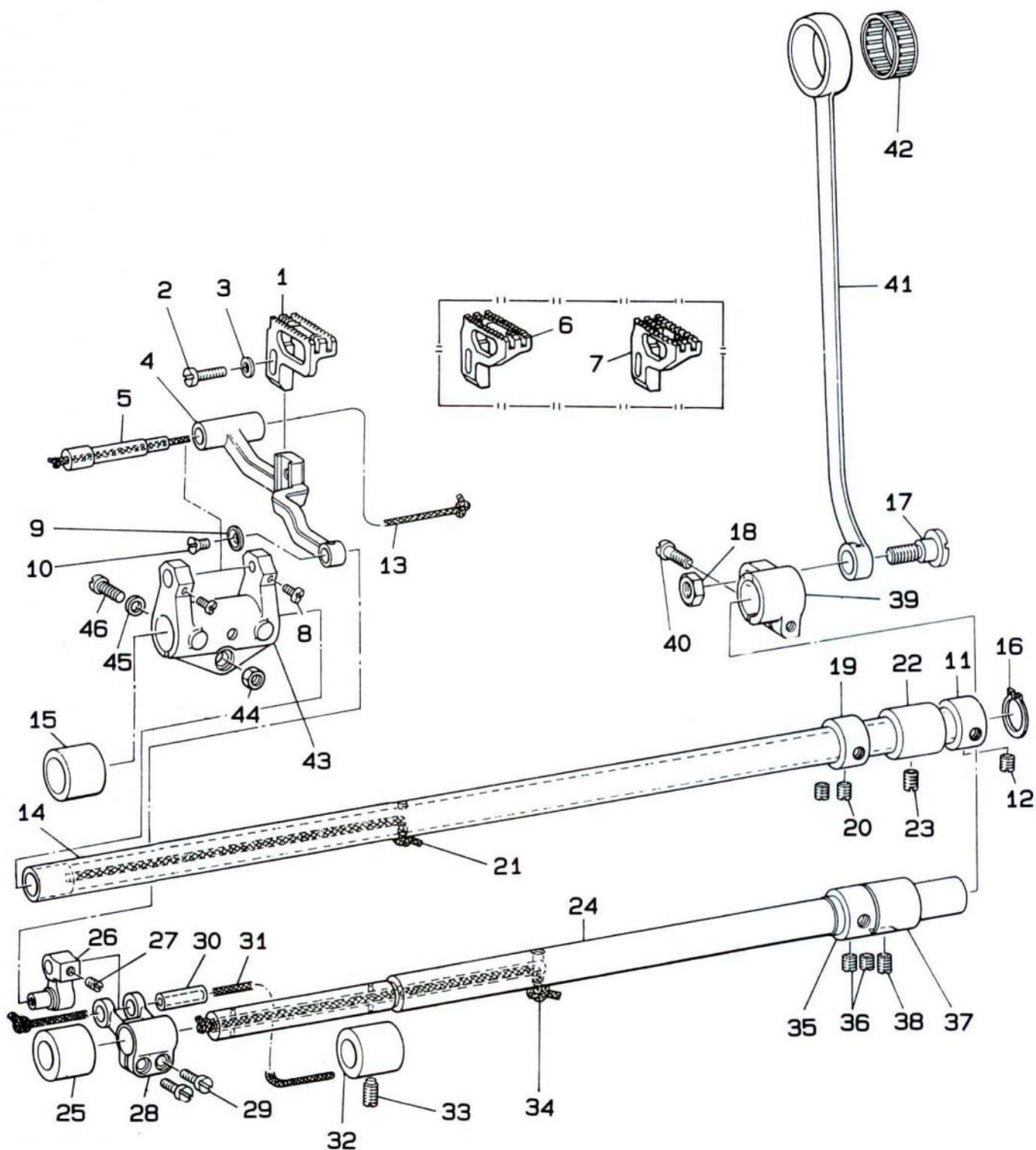
#### 4. FEED MECHANISM COMPONENTS (1)



#### 4. FEED MECHANISM COMPONENTS (1)

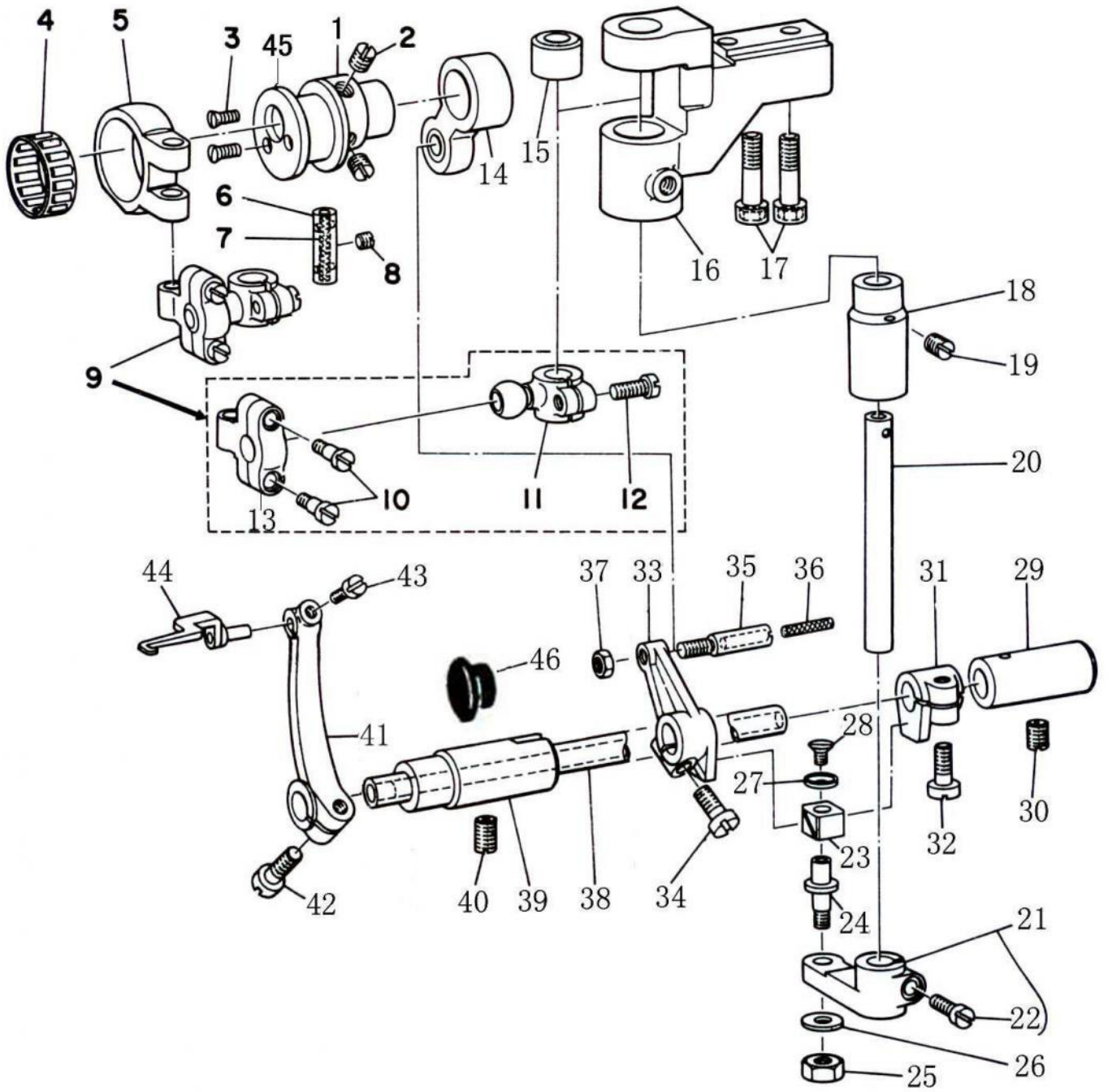


# 5. FEED MECHANISM COMPONENTS (2)

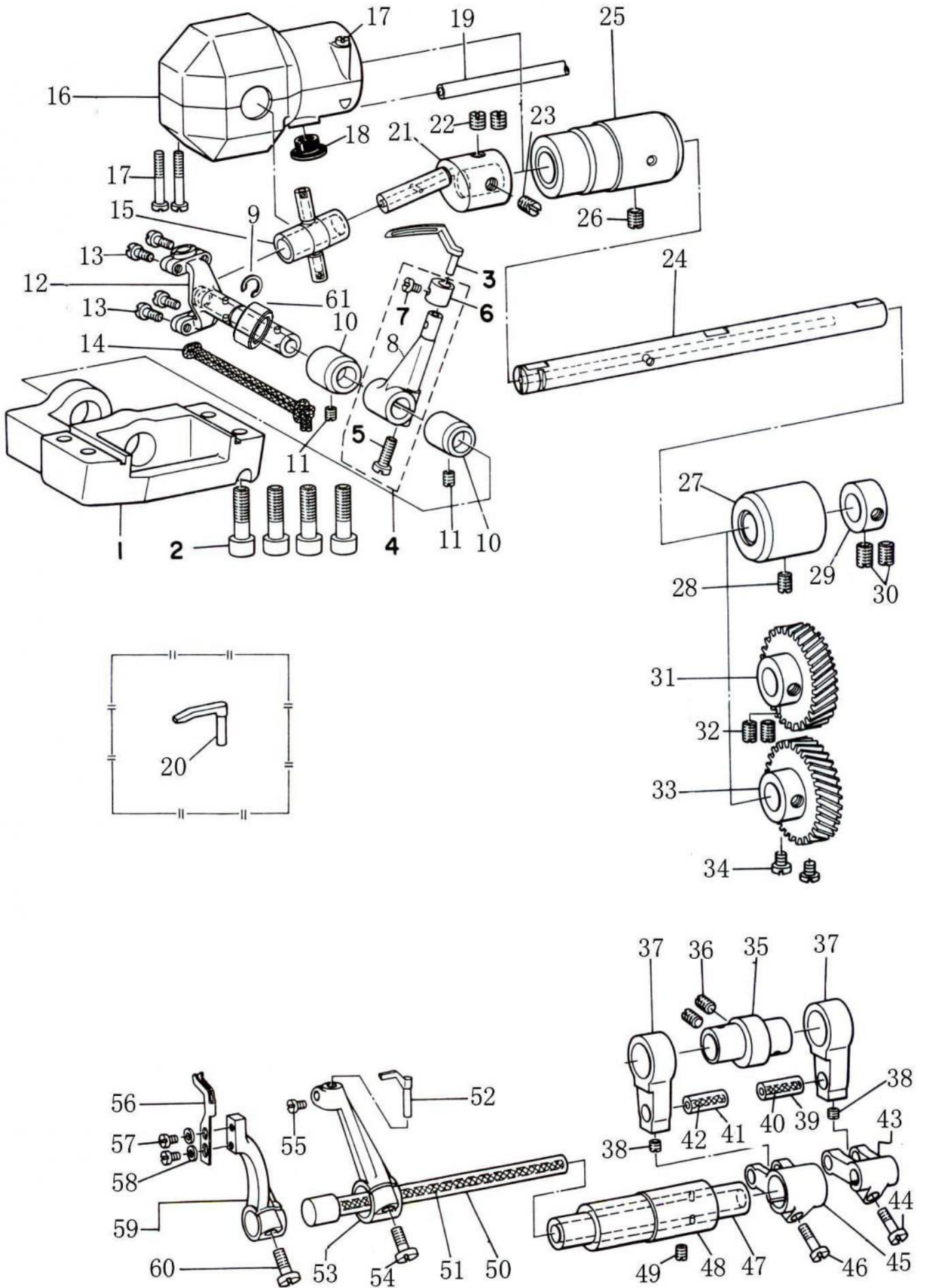




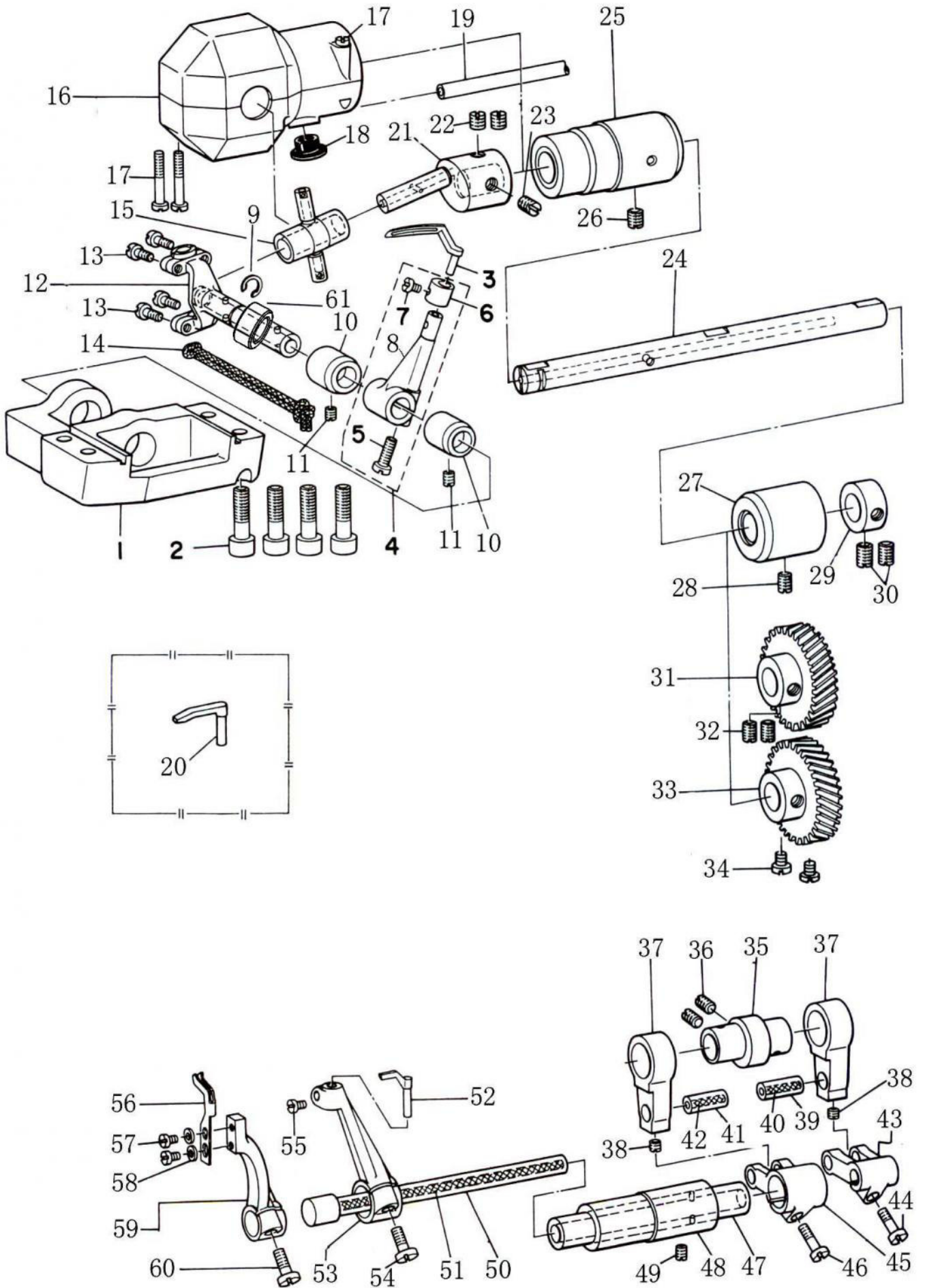
# 6. THREAD SPREADER COMPONENTS



# 7. LOOPER & NEEDLE GUARD COMPONENTS

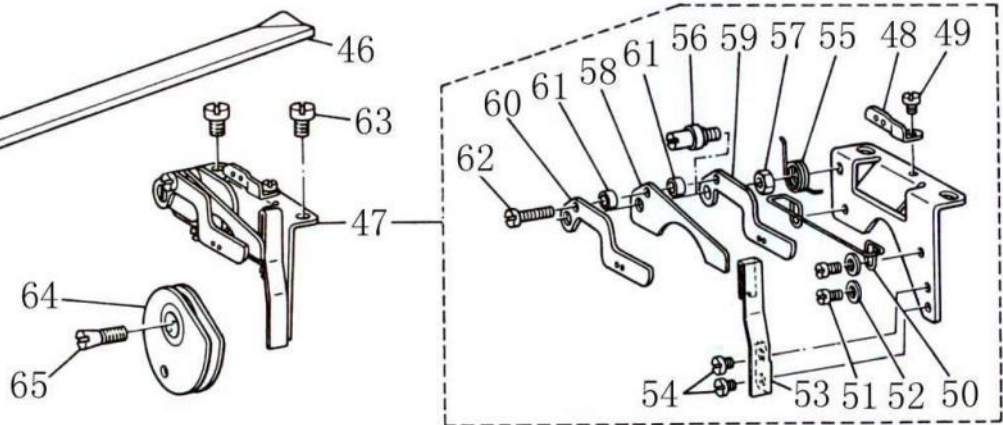
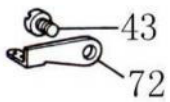
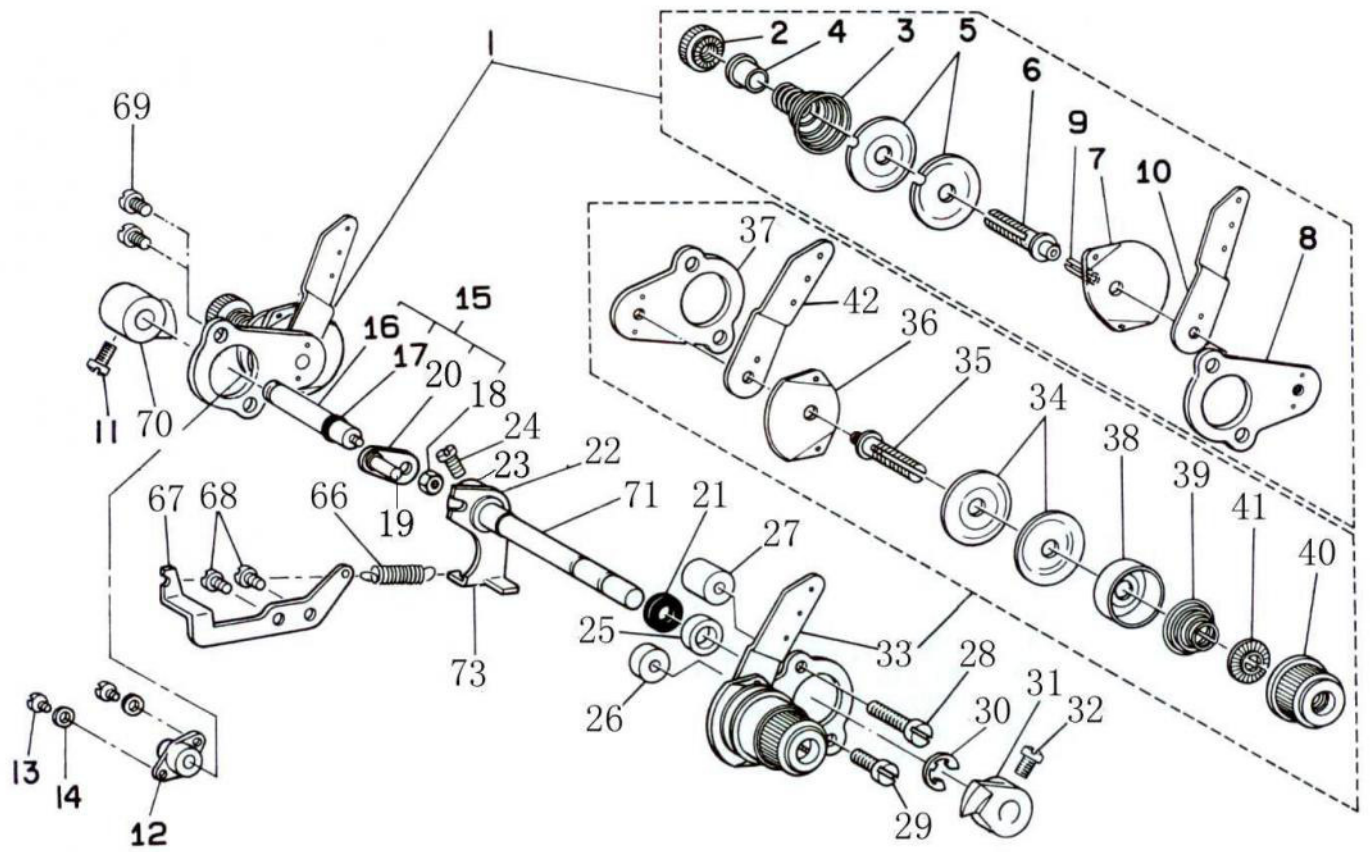


# 7. LOOPER & NEEDLE GUARD COMPONENTS

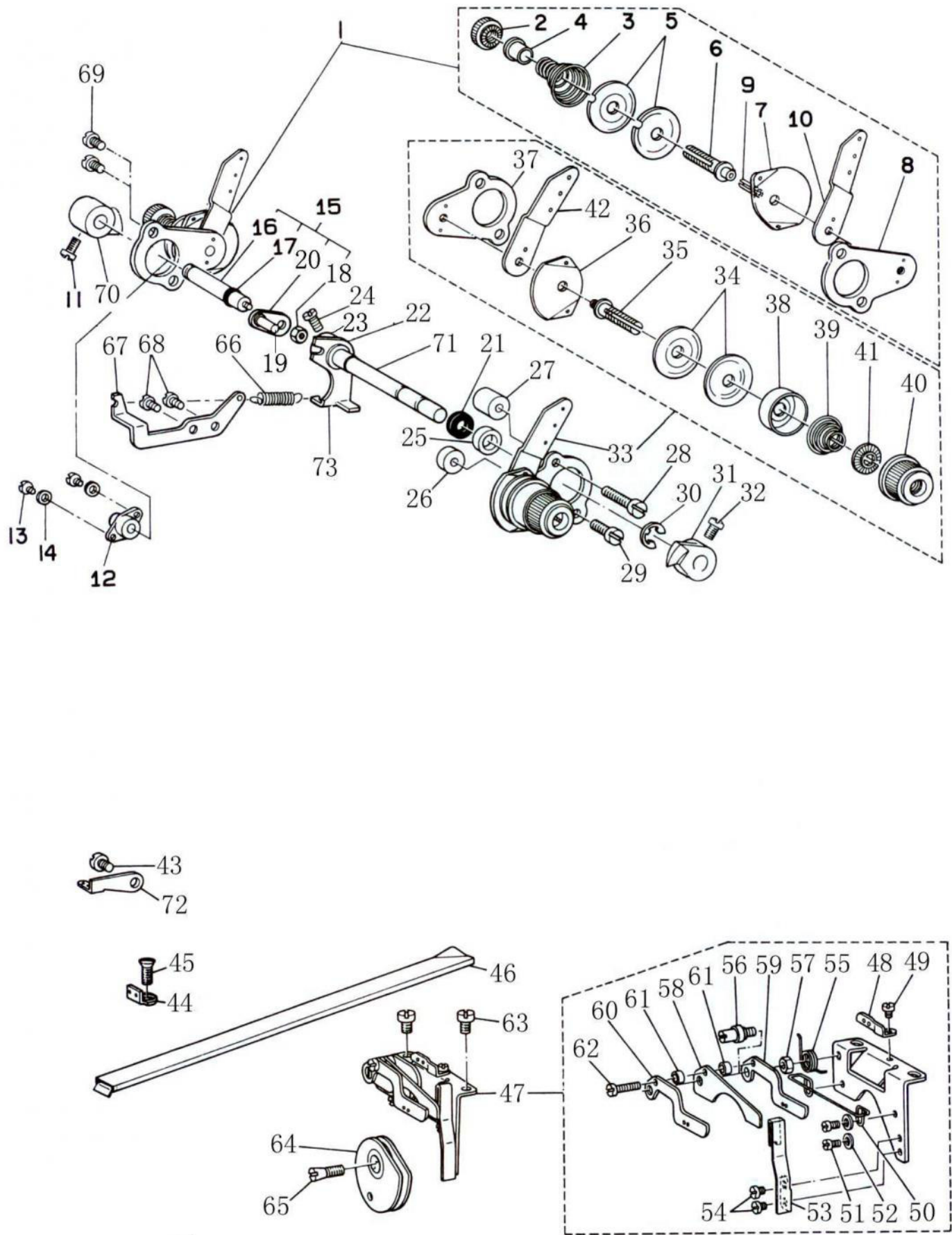




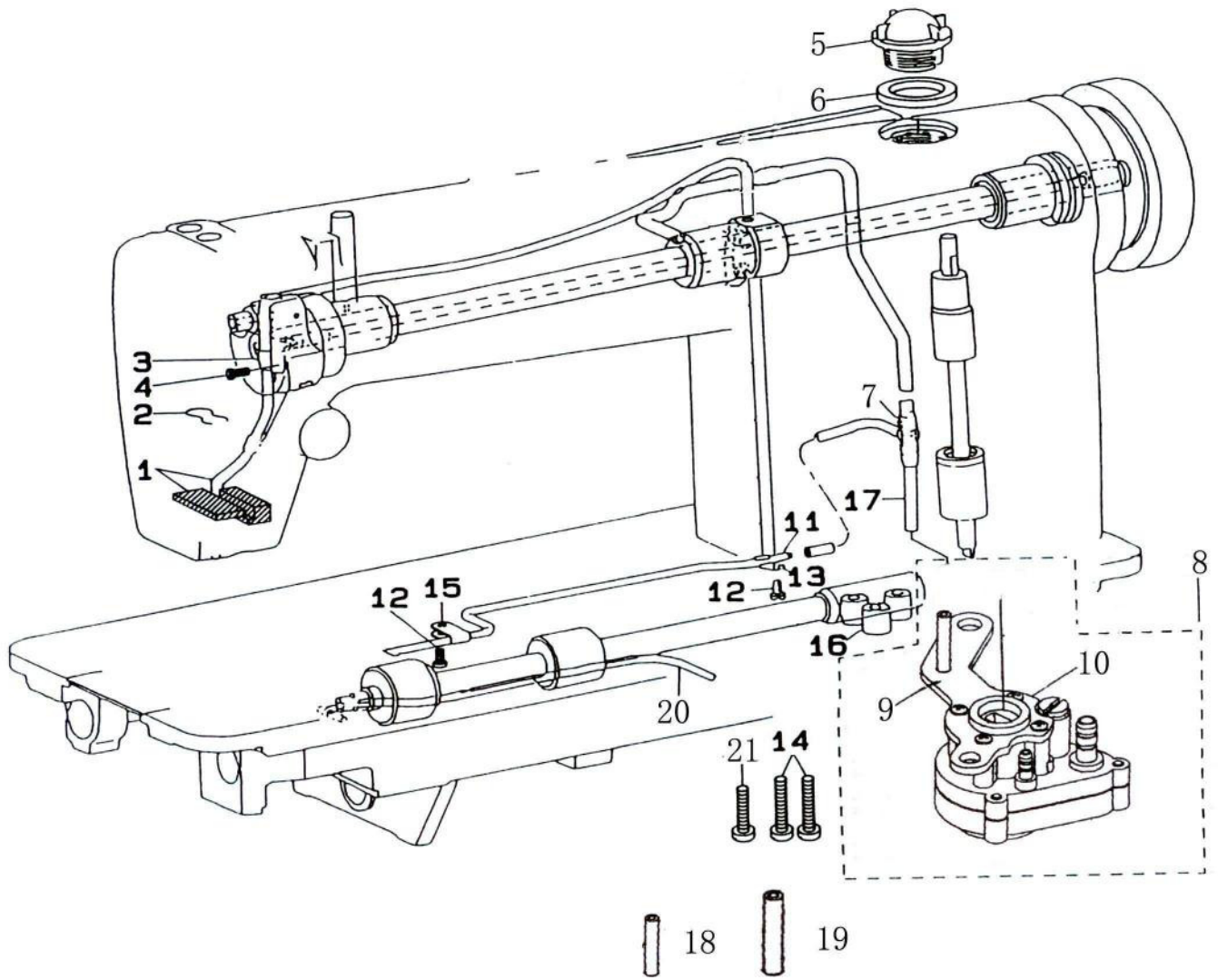
8. TENSION & LOOPER THREAD TAKE-UP COMPONENTS



8. TENSION & LOOPER THREAD TAKE-UP COMPONENTS

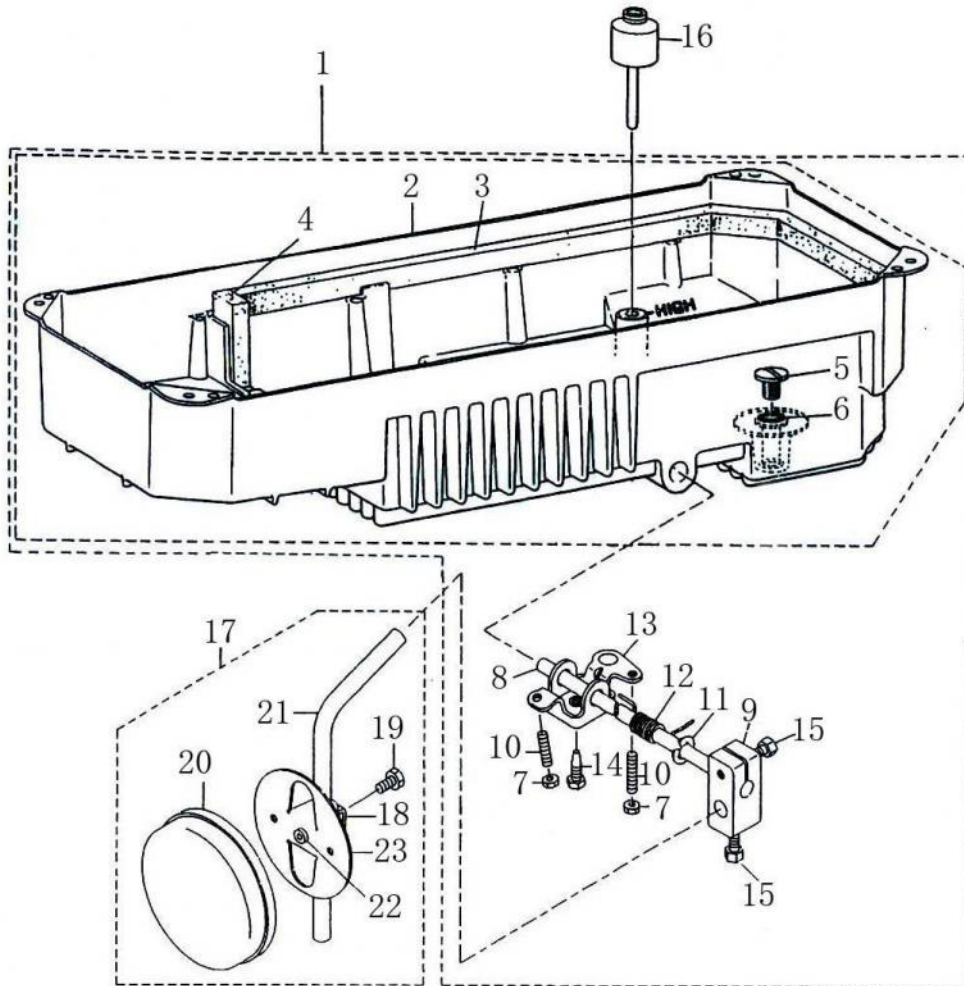


# 9. OIL LUBRICATION MECHANISM COMPONENTS

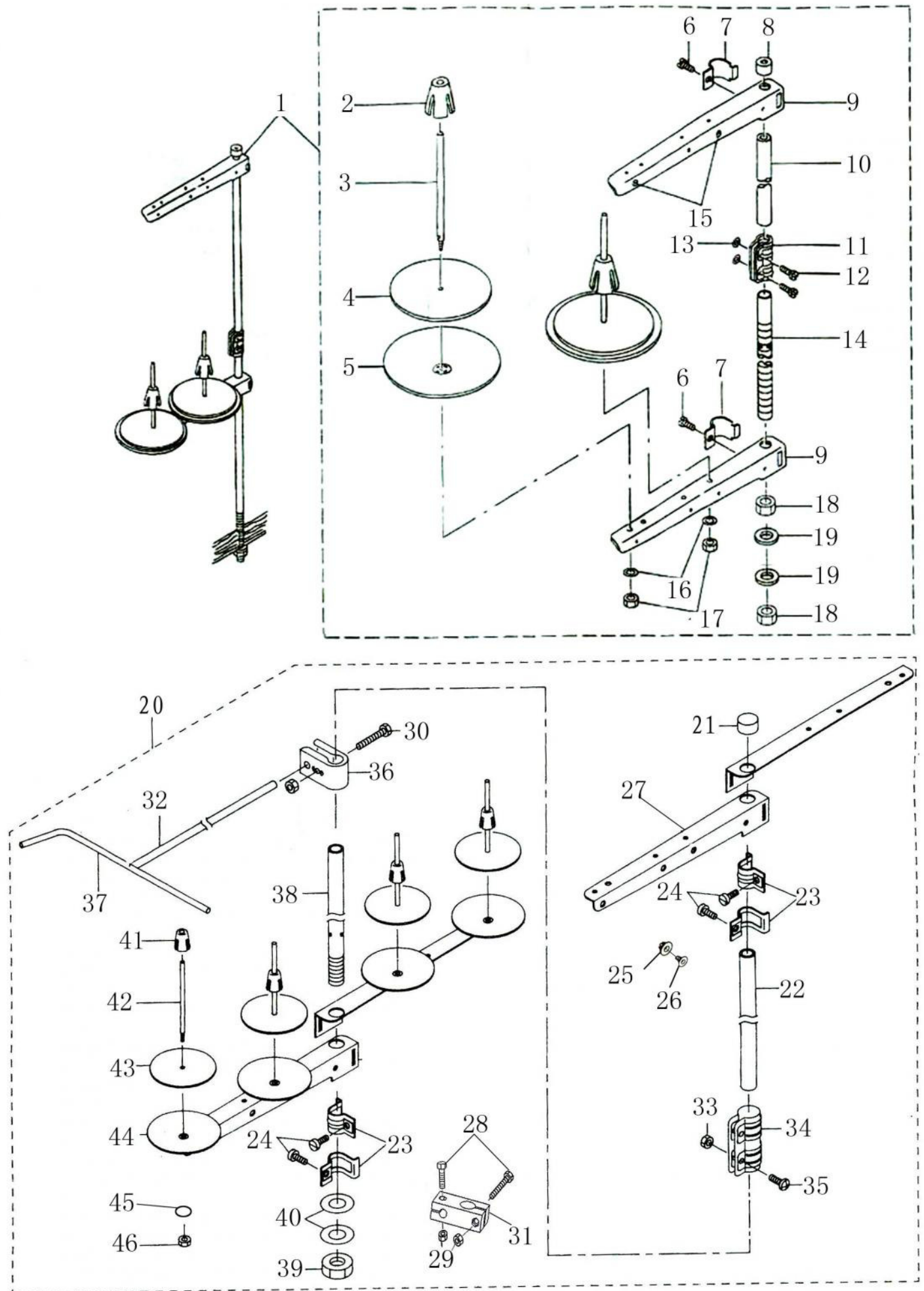




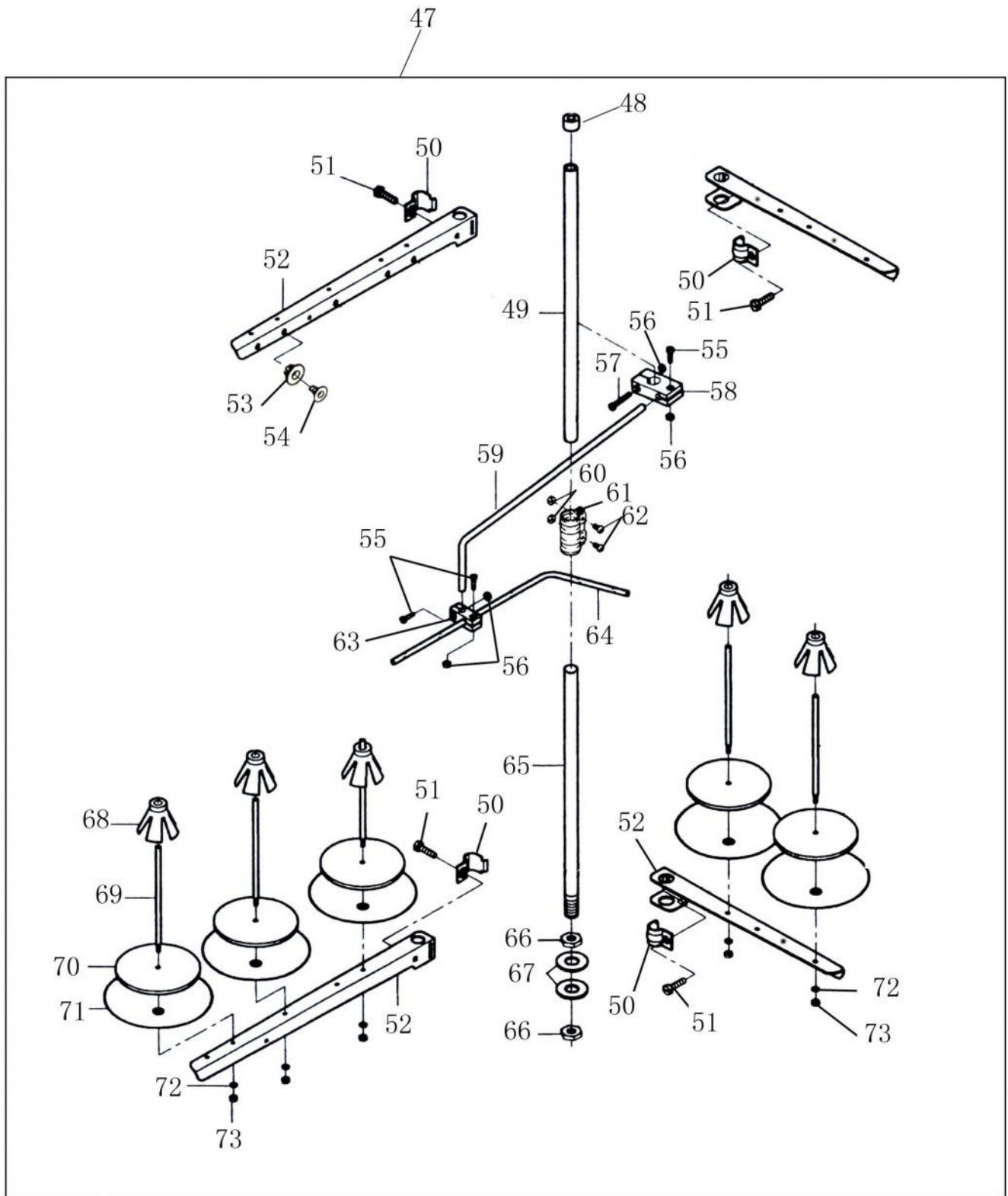
# 10. OIL RESERVOIR & KNEE LIFTER COMPONENTS



# 11. THREAD STAND COMPONENTS

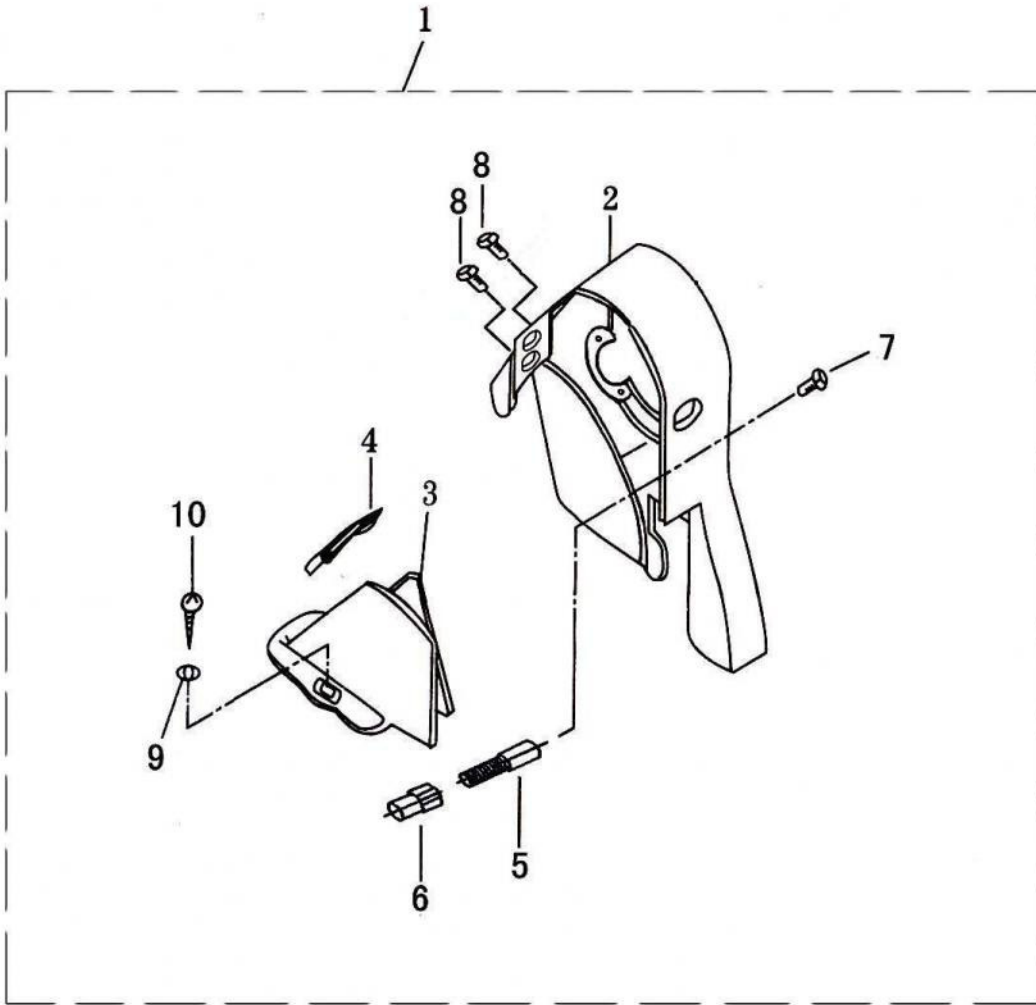


11. OTHREAD STAND COMPONENTS (2)

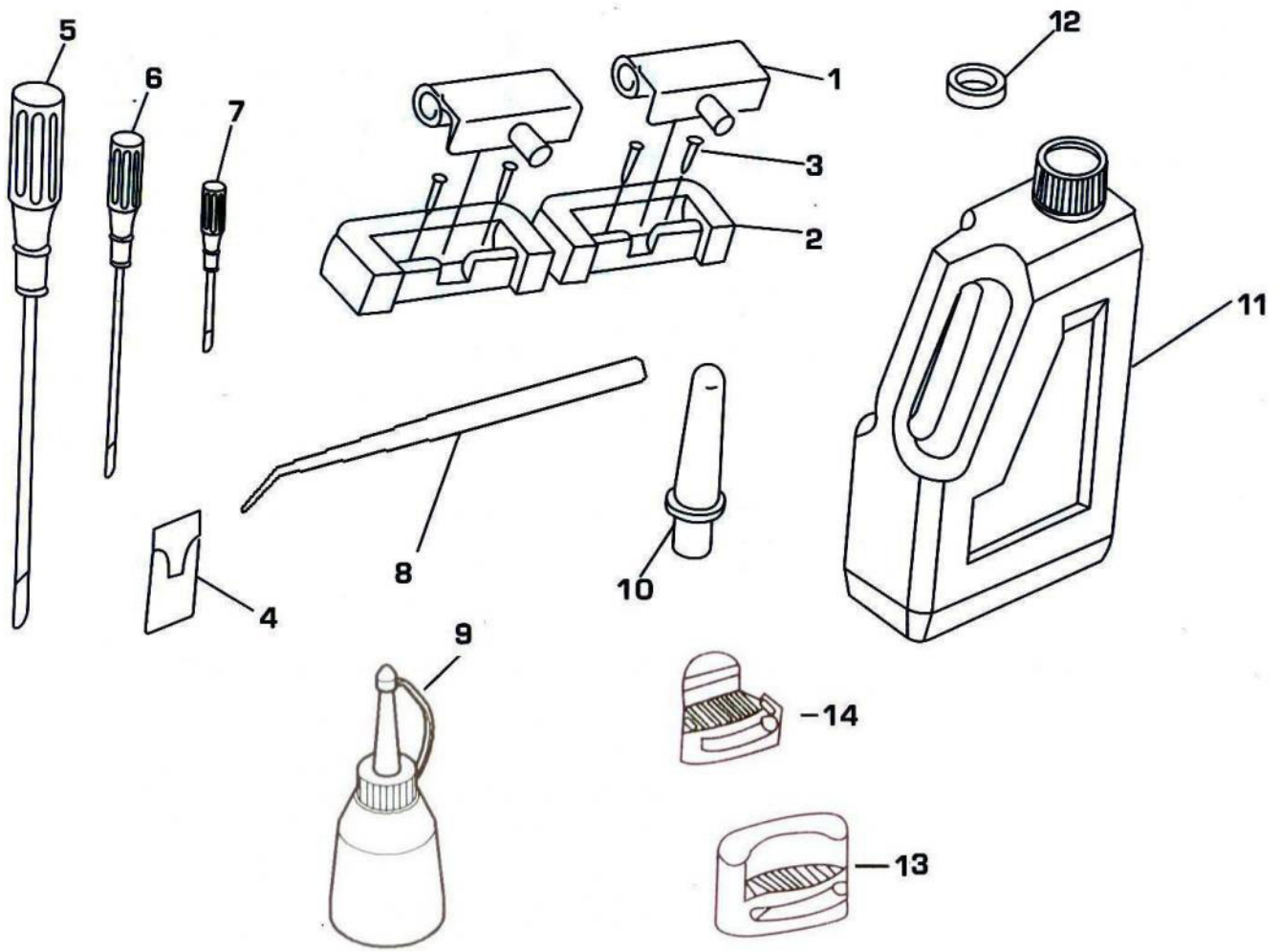




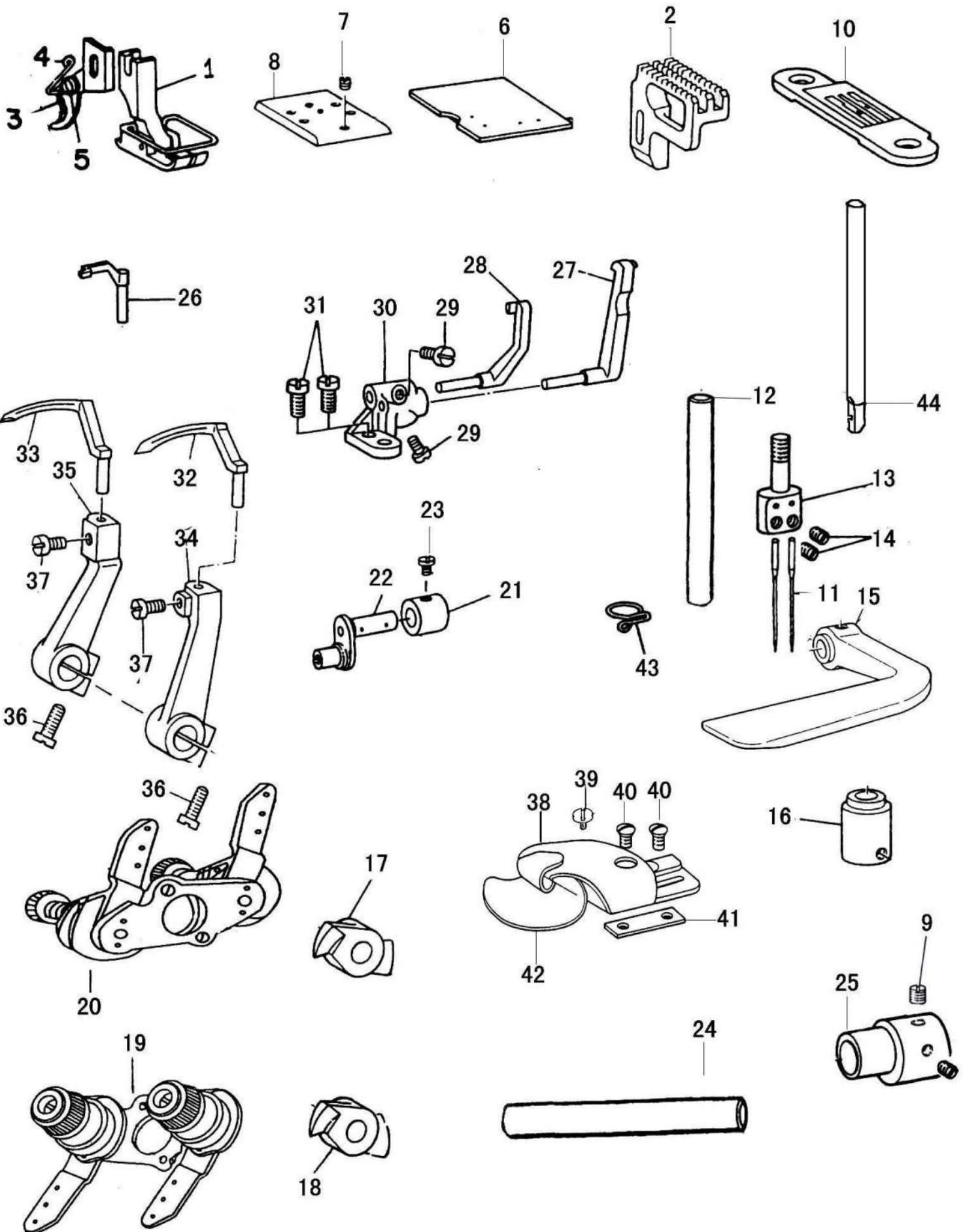
## 12. BELT COVER COMPONENTS



### 13. ACCESSORIES



14. 8200. LEASED PART





# 索引 INDEX

部件/序号	图号	8100	8200	8100WD	8300
14/29	11-00090620-01		1		
14/37	11-00090620-01		2	1	3
2/9	11-00090820-01	(1)	(1)	(1)	(1)
7/17	11-00092120-01	(3)	(3)	(3)	(3)
12/8	11-00151210-01	(2)	(2)	(2)	(2)
1/23	11-00151220-01	2	2	2	2
7/34	11-00160620-01	(2)	(2)	(2)	(2)
4/15	11-00161120-01	(2)	(2)	(2)	(2)
5/29	11-00621320-01	2	2	2	2
6/3	11-10080620-01	2			
4/13	11-10090720-01	(2)	(2)	(2)	(2)
4/14	1197.04-12-02	(3)	(3)	(3)	(3)
8/24	11-10110820-01	(1)	(1)	(1)	(1)
1/55	11-20110920-02	2	2	2	2
8/45	11-20110920-02	1	1	1	1
3/27	11-30091020-01	1	1	1	1
14/40	11-30120520-01		2		
1/73	11-40090425-01	1			
5/8	11-40090725-01	2	2	2	2
1/7	11-40110525-01	1	1	1	1
1/21	11-40110525-01	4	4	4	4
1/29	11-40110525-01	1	1	1	1
4/10	11-40110525-01	1	1	1	1
4/11	11-40110525-01	1	1	1	1
8/11	11-40110525-01	1	1	1	1
8/32	11-40110525-01	1	1	1	1
8/43	11-40110525-01	1	1	1	1
9/4	11-40110525-01	1	1	1	1
9/12	11-40110525-01	2	2	2	2
15/20	11-40110625-01				1
1/32	11-40110725-01	1	1	1	1
1/38	11-40110725-01	2			
1/66	11-40110725-01	2	2	2	2
8/63	11-40110725-01	2	2	2	2
8/68	11-40110725-01	2	2	2	2
8/69	11-40110725-01	2	2	2	2
14/31	11-40110725-01		2	2	2
4/30	11-40111025-01	1	1	1	1
4/36	11-40111025-01	1	1	1	1
6/12	11-40111025-01	1			
6/22	11-40111025-01	1			
7/44	11-40111025-01	1			
8/29	11-40111425-01	1	1	1	1
8/28	11-40112225-01	1	1	1	1
8/62	11-70081320-01	(1)	(1)	(1)	

部件/序号	图号	8100	8200	8100WD	8300
1/3	11-40120925-01	3	3	3	3
1/15	11-40120925-01	8	8	8	8
1/49	1197.01-47-06	(2)	(2)	(2)	(2)
1/51	1197.01-47-06	(2)	(2)	(2)	(2)
1/60	1197.01-47-06	(2)	(2)	(2)	(2)
1/53	11-60060320-01	(1)	(1)	(1)	(1)
1/62	11-60060320-01	(1)	(1)	(1)	(1)
14/5	11-60060320-01		1		
1/6	11-60080320-01	1	1	1	1
1/44	11-60080320-01	1	1	1	1
8/49	11-60080320-01	(1)	(1)	(1)	
8/54	11-60080320-01	(2)	(2)	(2)	
1/65	11-60080520-01	1	1	1	1
8/51	11-60080520-01	(2)	(2)	(2)	
2/3	11-60080520-02	1		1	
6/43	11-60090520-01	1			
7/7	11-60090520-01	(1)			
7/57	11-60090520-01	2			
2/14	11-60090620-01	2	2	2	2
7/55	11-60090720-01	1	1	1	1
7/13	11-60090920-01	4	4	4	4
3/3	11-60091120-01	1	1	1	
2/12	11-60091220-01	(1)	(1)	(1)	(1)
15/19	11-60091320-01				1
2/44	11-60110820-01	2	2	2	2
4/25	11-60110820-01	1	1	1	1
5/2	11-60111120-01	1	1	1	1
7/46	11-60111220-01	1	1	1	1
4/41	11-60111250-01	1	1	1	1
7/5	11-60121220-01	(1)			
7/54	11-60121220-01	1	1	1	1
7/60	11-60121220-01	1	1	1	
4/23	11-60121220-01	1	1	1	1
4/52	11-60121220-01	1	1	1	1
6/32	11-60121220-01	1			
6/34	11-60121220-01	1			
6/42	11-60121220-01	1			
4/43	11-60121620-01	1	1	1	1
5/40	11-60121620-01	1	1	1	1
14/36	11-60121620-01		2	1	
5/46	11-60121820-01	1	1	1	1
9/21	11-60122520-01	1	1	1	1
9/14	11-60123020-01	2	2	2	2
2/31	11-60181630-01	(1)	(1)	(1)	(1)
4/55	11-80160810-01	1	1	1	1

部件/序号	图号	8100	8200	8100WD	8300
8/13	11-70090620-01	2	2	2	2
4/2	11-70121820-01	1	1	1	1
2/45	11-70201020-01	1	1	1	1
10/5	11-70201020-01	1	1	1	1
4/26	11-70620620-01	2	2	2	2
4/58	11-80090510-01	1	1	1	1
14/14	11-80110310-01		2		3
1/46	11-80110410-01	1	1	1	1
5/27	11-80110410-01	1			
6/8	11-80110410-01	1			
7/38	11-80110410-01	2	1	1	1
3/30	11-80110412-01	1	1	1	1
5/12	11-80110412-01	2	2	2	2
7/11	11-80110412-01	2	2	2	2
14/23	11-80110412-01		1	1	1
14/7	11-80150410-01		1		
7/28	11-80150710-01	1	1	1	1
2/30	11-80150710-01	(2)	(2)	(2)	(2)
4/7	11-80150710-01	1	1	1	1
4/24	11-80150710-01	1	1	1	1
4/38	11-80150710-01	1	1	1	1
4/53	11-80150710-01	1	1	1	1
5/23	11-80150710-01	1	1	1	1
5/38	11-80150710-01	1	1	1	1
6/2	11-80150710-01	2			
6/19	11-80150710-01	1			
6/30	11-80150710-01	1			
6/40	11-80150710-01	1			
7/26	11-80150710-01	1	1	1	1
7/36	11-80150710-01	2	2	2	
7/49	11-80150710-01	1	1	1	1
14/9	11-80150710-01		2		
2/7	11-80150730-01	1	1	1	1
3/46	11-80151150-01	2	2	2	2
3/49	11-80151150-01	1	1	1	1
3/54	11-80151150-01	1	1	1	1
3/56	11-80151150-01	1	1	1	1
5/33	11-80151150-01	1	1	1	1
2/38	11-80151550-01	2	2	2	2
5/20	11-80160610-01	2	2	2	2
5/36	11-80160610-01	2	2	2	2
3/37	11-80160710-01	(8)	(8)	(8)	(8)
2/41	11-80160810-01	(4)	(4)	(4)	(4)
3/10	11-80160810-01	1	1	1	1
3/52	11-80160810-01	2	2	2	2

部件/序号	图号	8100	8200	8100WD	8300
4/56	11-80160810-01	1	1	1	1
7/22	11-80160810-01	2	2	2	2
7/30	11-80160810-01	2	2	2	2
7/32	11-80160810-01	(2)	(2)	(2)	(2)
2/32	11-80181650-01	(1)	(1)	(1)	(1)
4/33	11-80620510-01	2	2	2	2
3/2	11-90151520-01	1		1	
6/17	12-60602022-01	2			
7/2	12-60602022-01	4	4	4	4
10/10	12-80603050-02	2	2	2	2
10/14	12-90601833-02	1	1	1	1
10/15	12-90801423-02	2	2	2	2
4/50	13-60123020-01	1	1	1	1
5/44	13-60123020-01	1	1	1	1
6/25	13-60123020-01	1			
6/37	13-60123020-01	1			
4/46	13-60184020-01	1	1	1	1
5/18	13-60184020-01	1	1	1	1
3/35	13-60623020-01	1	1	1	1
10/7	14-60603320-02	2	2	2	2
1/27	15-40110925-01(A	2	2	2	2
12/9	21-04608100-03	(2)	(2)	(2)	(2)
1/30	21-04808080-01	1	1	1	1
5/3	21-04808080-01	1	1	1	1
5/45	21-04808080-01	1	1	1	1
6/26	21-05615112-01	1			
4/32	21-06010130-01	1	1	1	1
3/26	21-07205120-01	1	1	1	1
4/49	23-05703090-09	1	1	1	1
4/59	23-11003150-09	1	1	1	1
8/30	24-06000000-08	1	1	1	1
7/9	24-08000000-08	1	1	1	1
10/11	24-10000000-09	1	1	1	1
5/16	25-15000000-08	1	1	1	1
2/24	31-02818000-09	1	1	1	1
3/25	31-04018000-09	(1)	(1)	(1)	(1)
8/17	31-04018000-09	(1)	(1)	(1)	(1)
2/33	31-04424000-09	(1)	(1)	(1)	(1)
10/6	31-06224000-09	1	1	1	1
4/57	31-07118000-09	1	1	1	1
4/4	31-07524000-09	1	1	1	1
9/6	31-20024000-09	1	1	1	1
8/21	32-07025110-09	1	1	1	1
3/57	32-10840220-09	1	1	1	1
7/19	42-05003000-00	0.11	0.11	0.11	0.11

部件/序号	图号	8100	8200	8100WD	8300
5/31	43-10300000-00	0.25	0.25	0.25	0.25
7/14	43-10300000-00	0.17	0.17	0.17	0.17
7/42	43-10300000-00	0.02	0.02	0.018	0.18
5/13	43-103000000-00	0.25	0.25	0.25	0.25
5/21	43-1030000000-00	0.38	0.38	0.38	0.38
5/34	43-1030000000-00	0.38	0.38	0.38	0.38
6/7	43-1030000000-00	0.1			
6/36	43-1030000000-00	0.1			
1/16	101.01-03	1	1	1	1
1/71	101.01-08	1	1	1	1
1/2	101.01-09	1	1	1	1
1/4	101.01-10	1	1	1	1
1/67	101.01-10	1	1	1	1
1/18	101.01-11	1	1	1	1
1/70	101.01-18	1	1	1	1
2/27	101.02-11	1	1	1	1
2/26	101.02-13	1	1	1	1
2/18	101.03-06	1	1	1	1
2/19	101.03-07	1	1	1	1
2/6	101.03-08XH	1	1	1	1
2/4	101.03-09	1		1	
2/5	101.03-11	1		1	
3/13	101.04-01	1	1	1	1
3/14	101.04-02	1	1	1	1
3/11	101.04-03	1	1	1	1
3/12	101.04-04	1	1	1	1
3/6	101.04-10	1	1	1	1
3/21	101.04-36	1	1	1	1
5/19	101.06-24	1	1	1	1
5/35	101.06-24	1	1	1	1
1/24	101.07-05	1	1	1	1
1/25	101.07-06	1	1	1	1
9/5	101.08-25	1	1	1	1
9/3	101.08-28-01	1	1	1	1
9/1	101.08-30	1	1	1	1
9/2	101.08-33	1	1	1	1
10/12	101.09-08	1	1	1	1
10/9	101.09-10	1	1	1	1
10/9	101.09-10	1	1	1	1
10/21	101.09-15	(1)	(1)	(1)	(1)
10/18	101.09-17	(1)	(1)	(1)	(1)
10/22	101.09-18	(1)	(1)	(1)	(1)
10/23	101.09-19	(1)	(1)	(1)	(1)
10/20	101.09-20	(1)	(1)	(1)	(1)
13/12	101.09-22	1	1	1	1
13/1	101.12-01	2	2	2	2

部件/序号	图号	8100	8200	8100WD	8300
13/2	101.12-02	2	2	2	2
13/3	101.12-03	8	8	8	8
12/3	101.12-06	(1)	(1)	(1)	(1)
12/4	101.12-07	(1)	(1)	(1)	(1)
12/10	101.12-08	(2)	(2)	(2)	(2)
13/5	101.12-15	1	1	1	1
13/6	101.12-16	1	1	1	1
13/7	101.12-17	1	1	1	1
13/10	101.12-19	1	1	1	1
13/11	101.12-21	1	1	1	1
3/28	101.04-13	1	1	1	1
3/8	132.03-29	1	1	1	1
3/29	132.03-29	1	1	1	1
3/50	132.10-45	1	1	1	1
3/5	134.04-16	1		1	1
1/10	120.01-06	1	1	1	1
7/18	120.01-06	1	1	1	1
2/8	120.02-07	1	1	1	1
2/43	120.02-23	1	1	1	1
2/10	120.02-25	1	1	1	1
1/40	120.02-27	1	1	1	1
13/14	120.09-04	2	2	2	2
13/13	120.09-05	2	2	2	2
13/8	279.11-24	1	1	1	1
1/39	279.05-17	1	1	1	1
6/46	279.05-17		1	1	1
13/9	279.11-18	1	1	1	1
2/36	402.02-18	(1)	(1)	(1)	(1)
1/11	423.01-22	2	2	2	2
3/20	423.08-16	1	1	1	1
3/19	423.08-17	1	1	1	1
3/17	423.08-23	1	1	1	1
3/16	423.08-27	1	1	1	1
3/22	423.08-29	1	1	1	1
1/12	501.01-49	3	3	3	3
1/1	1197.01-01	1	1	1	1
1/5	1197.01-05	1	1	1	1
1/13	1197.01-13	1	1	1	1
1/14	1197.01-14	1	1	1	1
1/17	1197.01-17	2	2	2	1
1/19	1197.01-19	1	1	1	1
1/20	1197.01-20	1	1	1	1
1/22	1197.01-22	1	1	1	1
1/26	1197.01-26	1	1	1	1
1/28	1197.01-28	1	1	1	1
1/31	1197.01-31	1	1	1	1



部件/序号	图号	8100	8200	8100WD	8300
1/33	1197.01-33	1			
1/34	1197.01-34	1			
1/35	1197.01-35	1			
1/36	1197.01-36	1			
1/37	1197.01-37	1			
1/41	1197.01-41	1	1	1	1
1/42	1197.01-42	1	1	1	1
1/43	1197.01-43	1	1	1	1
1/45	1197.01-45	1			1
1/47	1197.01-47	1		1	1
1/48	1197.01-47-01	(1)	(1)	(1)	(1)
1/50	1197.01-47-03	(1)	(1)	(1)	(1)
1/52	1197.01-47-05	(1)	(1)	(1)	(1)
1/54	1197.01-47-07	1		1	
1/56	1197.01-49	1		1	
1/57	1197.01-50	1	1	1	1
1/58	1197.01-50-01	(1)	(1)	(1)	(1)
1/59	1197.01-50-02	(1)	(1)	(1)	(1)
1/61	1197.01-50-04	(1)	(1)	(1)	(1)
1/63	1197.01-51	1	1	1	1
1/64	1197.01-52	1	1	1	1
1/69	1197.01-57	1	1	1	1
1/8	1197.01-61	1	1	1	1
1/68	1197.01-62	1	1	1	1
1/72	1197.01-63	1			
2/1	1197.02-01	1		1	
2/2	1197.02-02	1		1	
2/11	1197.02-11	1	1	1	1
2/13	1197.02-13	1	1	1	
2/15	1197.02-15	1	1	1	1
2/16	1197.02-16	1	1	1	1
2/17	1197.02-17	1	1	1	1
2/20	1197.02-20	1	1	1	1
2/21	1197.02-21	1	1	1	1
2/22	1197.02-22	1	1	1	1
2/23	1197.02-23	1	1	1	1
2/25	1197.02-25	1	1	1	1
2/28	1197.02-28	1	1	1	1
2/29	1197.02-28-01	(1)	(1)	(1)	(1)
2/34	1197.02-28-06	(1)	(1)	(1)	(1)
2/35	1197.02-28-07	(1)	(1)	(1)	(1)
2/37	1197.02-28-09	1	1	1	1
2/39	1197.02-30	1	1	1	1
2/40	1197.02-31	2	2	2	2
2/42	1197.02-33	1	1	1	1
3/1	1197.03-01	1		1	

部件/序号	图号	8100	8200	8100WD	8300
3/4	1197.03-04	1		1	
3/7	1197.03-07	1	1	1	1
3/9	1197.03-09	1	1	1	1
3/15	1197.03-15	1	1	1	1
3/18	1197.03-18	1	1	1	1
3/23	1197.03-23	1	1	1	1
3/24	1197.03-23-01	(1)	(1)	(1)	(1)
3/31	1197.03-29	1	1	1	1
3/32	1197.03-30	1	1	1	1
3/33	1197.03-31	1	1	1	1
3/34	1197.03-32	1	1	1	1
3/36	1197.03-34	(1)	(1)	(1)	(1)
3/38	1197.03-34-02	(1)	(1)	(1)	(1)
3/39	1197.03-34-03	(1)	(1)	(1)	(1)
3/40	1197.03-35	1	1	1	1
3/41	1197.03-35-01	(1)	(1)	(1)	(1)
3/42	1197.03-35-02	(1)	(1)	(1)	(1)
3/43	1197.03-36	1	1	1	1
3/44	1197.03-37	1	1	1	1
3/45	1197.03-38	1	1	1	1
3/47	1197.03-40	1	1	1	1
3/48	1197.03-41	1	1	1	1
3/51	1197.03-44	1	1	1	1
7/29	1197.03-44	1	1	1	1
3/53	1197.03-46	1	1	1	1
7/27	1197.03-46	1	1	1	1
3/55	1197.03-48	1	1	1	1
3/58	1197.03-51	1	1	1	1
4/1	1197.04-01	1	1	1	1
4/3	1197.04-03	1	1	1	1
4/5	1197.04-05	1	1	1	1
4/6	1197.04-06	1	1	1	1
4/8	1197.04-08	1	1	1	1
4/9	1197.04-09	1	1	1	1
4/12	1197.04-12	1	1	1	1
4/16	1197.04-12-04	1	1	1	1
4/17	1197.04-12-05	1	1	1	1
4/18	1197.04-12-06	1	1	1	1
4/19	1197.04-13	1	1	1	1
4/20	1197.04-14	1	1	1	1
4/21	1197.04-15	1	1	1	1
4/22	1197.04-16	1	1	1	1
4/27	1197.04-21	1	1	1	1
4/28	1197.04-22	1	1	1	1
4/29	1197.04-23	1	1	1	1
4/31	1197.04-25	1	1	1	1

部件/序号	图号	8100	8200	8100WD	8300
4/34	1197.04-28	1	1	1	1
4/35	1197.04-29	1	1	1	1
4/37	1197.04-31	1	1	1	1
4/39	1197.04-33	1	1	1	1
4/40	1197.04-34	1	1	1	1
4/42	1197.04-36	1	1	1	1
4/44	1197.04-38	1	1	1	1
4/45	1197.04-39	1	1	1	1
5/17	1197.04-39	1	1	1	1
4/47	1197.04-41	1	1	1	1
4/48	1197.04-42	1	1	1	1
4/51	1197.04-45	1	1	1	1
4/54	1197.04-48	1			
4/60	1197.04-54	1			
14/16	1197.04-54		1	1	1
4/61	1197.04-55	1	1	1	1
4/62	1197.04-56	1	1	1	1
4/63	1197.04-57	1	1	1	1
5/1	1197.05-01	1		1	
5/4	1197.05-04	1	1	1	1
5/5	1197.05-05	1	1	1	1
5/6	1197.05-06	1			
5/7	1197.05-07	1			
5/9	1197.05-09	1	1	1	1
6/27	1197.05-09	1			
5/10	1197.05-10	1	1	1	1
6/28	1197.05-10	1			
5/11	1197.05-11	1	1	1	1
5/14	1197.05-14	1	1	1	1
5/15	1197.05-15	1	1	1	1
5/22	1197.05-22	1	1	1	1
5/37	1197.05-22	1	1	1	1
5/24	1197.05-24	1	1	1	1
5/26	1197.05-26	1			
5/28	1197.05-28	1	1	1	1
5/30	1197.05-30	1			
5/25	1197.05-32	1	1	1	1
5/32	1197.05-32	1	1	1	1
5/39	1197.05-39	1	1	1	1
5/41	1197.05-41	1	1	1	1
5/42	1197.05-42	1	1	1	1
5/43	1197.05-43	1	1	1	1
6/1	1197.06-01	1			
6/4	1197.06-04	1			
6/5	1197.06-05	1			
6/6	1197.06-06	1			
7/48	1197.07-44	1	1	1	1

部件/序号	图号	8100	8200	8100WD	8300
6/9	1197.06-09	1			
6/10	1197.06-09-01	1			
6/11	1197.06-09-02	1			
6/13	1197.06-09-04	1			
6/14	1197.06-10	1			
6/15	1197.06-11	1			
6/16	1197.06-12	1			
6/18	1197.06-14	1			
6/20	1197.06-16	1			
6/21	1197.06-17	1			
6/23	1197.06-19	1			
6/24	1197.06-20	1			
6/29	1197.06-25	1			
6/31	1197.06-27	1			
6/33	1197.06-29	1			
6/35	1197.06-31	1			
6/38	1197.06-34	1			
6/39	1197.06-35	1			
6/41	1197.06-37	1			
6/44	1197.06-40	1			
6/45	1197.06-41	1			
7/1	1197.07-01	1	1	1	1
7/3	1197.07-03	1			
7/4	1197.07-04	1			
7/6	1197.07-04-02	(1)			
7/8	1197.07-04-04	1			
7/10	1197.07-06	2	2	2	2
7/12	1197.07-08	1	1	1	1
7/61	1197.07-08-03			1	
7/15	1197.07-11	1	1	1	1
7/16	1197.07-12	1	1	1	1
7/20	1197.07-16	1	1	1	
7/21	1197.07-17	1	1	1	1
7/23	1197.07-19	1	1	1	1
7/24	1197.07-20	1	1	1	1
7/25	1197.07-21	1	1	1	1
7/31	1197.07-27	1	1	1	1
7/33	1197.07-29	1	1	1	1
7/35	1197.07-31	1			
7/37	1197.07-33	2	1	1	1
7/39	1197.07-35	1			
7/40	1197.07-36	0.1			
7/41	1197.07-37	1	1	1	1
7/43	1197.07-39	1			
7/45	1197.07-41	1	1	1	1
7/47	1197.07-43	1			
8/50	1197.08-23-03	(1)	(1)	(1)	

部件/序号	图号	8100	8200	8100WD	8300
7/50	1197.07-46	1			
7/51	1197.07-47	0.3			
7/52	1197.07-48	1		1	
7/53	1197.07-49	1	1	1	1
7/56	1197.07-52	1			
7/58	1197.07-54	2			
7/59	1197.07-55	1			
8/1	1197.08-01	1		1	
8/2	1197.08-01-01	(1)		(1)	
8/3	1197.08-01-02	(1)		(1)	
8/4	1197.08-01-03	(1)		(1)	
8/5	1197.08-01-04	(2)		(2)	
8/6	1197.08-01-05	(1)		(1)	
8/7	1197.08-01-06	(1)		(1)	
8/8	1197.08-01-07	(1)		(1)	
8/9	1197.08-01-08	(1)		(1)	
8/10	1197.08-01-09	(1)		(1)	
8/12	1197.08-03	1	1	1	1
8/14	1197.08-05	2	2	2	2
8/15	1197.08-06	1	1	1	1
8/16	1197.08-06-01	(1)	(1)	(1)	(1)
8/18	1197.08-06-03	(1)	(1)	(1)	(1)
8/19	1197.08-06-04	(1)	(1)	(1)	(1)
8/20	1197.08-06-05	1	1	1	1
8/73	1197.08-08	1	1	1	1
8/22	1197.08-08-01	1	1	1	1
8/23	1197.08-08-02	1	1	1	1
8/25	1197.08-10	1	1	1	1
8/26	1197.08-11	1	1	1	1
8/27	1197.08-12	1	1	1	1
8/31	1197.08-16	1		1	
8/33	1197.08-18	1		1	
8/34	1197.08-18-01	(2)		(2)	
8/35	1197.08-18-02	(1)		(1)	
8/36	1197.08-18-03	(1)		(1)	
8/37	1197.08-18-04	(1)		(1)	
8/38	1197.08-18-05	(1)		(1)	
8/39	1197.08-18-06	(1)		(1)	
8/40	1197.08-18-07	(1)		(1)	
8/41	1197.08-18-08	(1)		(1)	
8/42	1197.08-18-09	(1)		(1)	
8/44	1197.08-20	1	1	1	
8/46	1197.08-22	1	1	1	1
8/47	1197.08-23	1	1	1	
8/48	1197.08-23-01	(1)	(1)	(1)	
14/6	1198.14-06		1		1
14/8	1198.14-08		1		

部件/序号	图号	8100	8200	8100WD	8300
8/52	1197.08-23-05	(2)	(2)	(2)	
8/53	1197.08-23-06	(1)	(1)	(1)	
8/55	1197.08-23-08	(1)	(1)	(1)	
8/56	1197.08-23-09	(1)	(1)	(1)	
8/57	1197.08-23-10	(1)	(1)	(1)	
8/58	1197.08-23-11	(1)	(1)	(1)	
8/59	1197.08-23-12	(1)	(1)	(1)	
8/60	1197.08-23-13	(1)	(1)	(1)	
8/61	1197.08-23-14	(2)	(2)	(2)	
8/64	1197.08-25	1	1	1	1
8/65	1197.08-26	1	1	1	1
8/66	1197.08-27	1	1	1	1
8/67	1197.08-28	1	1	1	1
8/70	1197.08-31	1		1	
8/71	1197.08-32	1	1	1	1
8/72	1197.08-33	1	2	1	1
9/7	1197.09-10	(1)	(1)	(1)	(1)
9/11	1197.09-11	1	1	1	1
9/13	1197.09-13	1	1	1	1
9/15	1197.09-15	1	1	1	1
9/16	1197.09-16	3	3	3	3
9/17	1197.09-17	1	1	1	1
9/8	1197.09-18	1	1	1	1
9/9	1197.09-18-01	(1)	(1)	(1)	(1)
9/19	1197.09-18-02	(1)	(1)	(1)	(1)
9/18	1197.09-18-03	(1)	(1)	(1)	(1)
9/10	1197.09-18-04	(1)	(1)	(1)	(1)
9/20	1197.09-21	1	1	1	1
10/1	1197.10-01	1	1	1	1
10/2	1197.10-01-01	1	1	1	1
10/3	1197.10-01-02	2	2	2	2
10/4	1197.10-01-03	1	1	1	1
10/8	1197.10-01-08	1	1	1	1
10/13	1197.10-01-13	1	1	1	1
10/16	1197.10-02	1	1	1	1
10/17	1197.10-03	1	1	1	1
12/1	1197.12-01	1	1	1	1
12/2	1197.12-01-01	(1)	(1)	(1)	(1)
12/5	1197.12-01-04	(1)	(1)	(1)	(1)
12/6	1197.12-01-05	(1)	(1)	(1)	(1)
12/7	1197.12-01-06	(1)	(1)	(1)	(1)
14/1	1198.14-01		1		
14/2	1198.14-02		1		
14/3	1198.14-03		1		
14/4	1198.14-04		1		
15/16	1258.15-16-04				1
15/16	1258.15-16-10				1

部件/序号	图号	8100	8200	8100WD	8300
13/4	1198.14-11		6		6
14/11	1198.14-11		2		3
14/12	1198.14-12		1		1
14/13	1198.14-13		1		
14/15	1198.14-15		1	1	1
14/17	1198.14-17		1		
14/18	1198.14-18		1		
14/19	1198.14-19		1		
14/20	1198.14-20		1		
14/21	1198.14-21		1	1	1
14/22	1198.14-22		1	1	1
14/24	1198.14-24		1	1	1
14/25	1198.14-25		1	1	1
14/26	1198.14-26		1		
14/27	1198.14-27		1	1	1
14/28	1198.14-28		1		
14/30	1198.14-30		1	1	1
14/32	1198.14-32		1	1	2
14/33	1198.14-33		1		1
14/34	1198.14-34		1	1	
14/35	1198.14-35		1		
14/38	1198.14-38		1		
14/39	1198.14-39		1		
14/41	1198.14-41		1		
14/42	1198.14-42		1		
14/43	1198.14-43		1		
14/44	1198.14-44		1		
14/10	1198.14-45		1		
15/1	1258.15-01				1
15/2	1258.15-02				1
15/3	1258.15-03				1
15/4	1258.15-04				2
15/5	1258.15-05				1
15/6	1258.15-06				1
15/7	1258.15-07				1
15/8	1258.15-08				1
15/9	1258.15-09				1
15/10	1258.15-10				1
15/11	1258.15-11				1
15/12	1258.15-12				1
15/13	1258.15-13				2
15/14	1258.15-14				1
15/15	1258.15-15				2
15/16	1258.15-16				1
11/61	279.12-00-15				(1)
11/12	279.12-00-16	(2)		(2)	
11/35	279.12-00-16		(2)		

部件/序号	图号	8100	8200	8100WD	8300
15/17	1258.15-17				1
15/17	1258.15-17-10				1
15/18	1258.15-18				1
15/18	1258.15-18-01				1
15/18	1258.15-18-02				1
15/18	1258.15-18-03				1
11/1	101.11-01	1		1	
11/20	279.12-04		1		
11/47	279.12-06				1
11/8	279.12-00-01	(1)		(1)	
11/21	279.12-00-01		(1)		
11/48	279.12-00-01				(1)
11/10	279.12-00-02	(1)		(1)	
11/22	279.12-00-02		(1)		
11/49	279.12-00-02				(1)
11/23	279.12-00-03		(4)		
11/50	279.12-00-03				(4)
11/7	279.12-00-03	(2)		(2)	
11/6	279.12-00-04	(2)		(2)	
11/24	279.12-00-04		(4)		
11/51	279.12-00-04				(4)
11/52	279.12-00-05				(2)
11/25	279.12-00-06		(4)		
11/53	279.12-00-06				(6)
11/15	279.12-00-07	(2)		(2)	
11/26	279.12-00-07		(4)		
11/54	279.12-00-07				(6)
11/9	279.12-00-08	(2)		(2)	
11/27	279.12-00-08		(4)		
11/28	279.12-00-09		(3)		
11/55	279.12-00-09				(3)
11/29	279.12-00-10		(4)		
11/56	279.12-00-10				(4)
11/30	279.12-00-11		(1)		
11/57	279.12-00-11				(1)
11/31	279.12-00-12		(1)		
11/58	279.12-00-12				(1)
11/32	279.12-00-13		(1)		
11/59	279.12-00-13				(1)
11/13	279.12-00-14	(2)		(2)	
11/33	279.12-00-14		(2)		
11/60	279.12-00-14				(2)
11/11	279.12-00-15	(1)		(1)	
11/34	279.12-00-15		(1)		
11/41	279.12-00-22		(4)		
11/68	279.12-00-22				(6)
11/3	279.12-00-23	(2)		(2)	



部件/序号	图号	8100	8200	8100WD	8300
11/62	279.12-00-16				(2)
11/36	279.12-00-17		(1)		
11/63	279.12-00-17				(1)
11/37	279.12-00-18		(1)		
11/64	279.12-00-18-06				(1)
11/14	279.12-00-19	(1)		(1)	
11/38	279.12-00-19		(1)		
11/65	279.12-00-19				(1)
11/39	279.12-00-20		(2)		
11/66	279.12-00-20				(2)
11/18	279.12-00-20	(2)		(2)	
11/19	279.12-00-21	(2)		(2)	
11/40	279.12-00-21		(2)		
11/67	279.12-00-21				(2)
11/2	279.12-00-22	(2)		(2)	

部件/序号	图号	8100	8200	8100WD	8300
11/42	279.12-00-23		(4)		
11/69	279.12-00-23				(6)
11/4	279.12-00-24	(2)		(2)	
11/43	279.12-00-24		(4)		
11/70	279.12-00-24				(6)
11/5	279.12-00-25	(2)		(2)	
11/44	279.12-00-25		(4)		
11/71	279.12-00-25				(6)
11/16	279.12-00-26	(2)		(2)	
11/45	279.12-00-26		(4)		
11/72	279.12-00-26				(6)
11/17	279.12-00-27	(2)		(2)	
11/46	279.12-00-27		(4)		
11/73	279.12-00-27				(6)

# GEM8100单针链式平缝机明细表更改记录

## 1.机壳部件/MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS

序号	变更后图号	变更前图号	名称	8100	8200	8100WD	8300	变更原因
2	101.01-09	1197.01-02	面板垫	1	1	1	1	直接代入借用号
4	101.01-10	1197.01-04	面板调节孔橡皮塞	1	1	1	1	直接代入借用号
7	11-40110525-01	11-40110820-01	面部防油板螺钉(2)	1	1	1	1	原8mm长现改为5mm长
原8		1197.01-08	纸寸	1	1	1	1	该零件不用号码取消
8	1197.01-61	1197.01-61	机头	1	1	1	1	原73号调入
9	43-10300000-00	1197.01-09	油线φ3×250	0.25	0.25	0.25	0.25	直接代入借用号
10	120.01-06	1197.01-10	橡皮塞	1	1	1	1	直接代入借用号
11	423.01-22	1197.01-11	橡皮塞	2	2	2	2	直接代入借用号
12	501.01-49	1197.01-12	橡皮塞	3	3	3	3	直接代入借用号
16	101.01-03	1197.01-16	针距座支承孔塞	1	1	1	1	直接代入借用号
原18	1197.01-17	1197.01-18	送料针距调节孔塞	1	1	1	1	同17号合并,台用量共2
18	101.01-11		针杆曲柄孔塞	1	1	1	1	增加产品结构
21	11-40110525-01	11-60110520-01	底板挡油器板螺钉	4	4	4	4	原头部为圆柱头现改为盘头
23	11-00151220-01	11-60151220-01	底板支撑板螺钉	2	2	2	2	原头部为圆柱头现改为小帽
24	101.07-05	1197.01-24	止动销	1	1	1	1	直接代入借用号
25	101.07-06	1197.01-25	止动销弹簧	1	1	1	1	直接代入借用号
27	15-40110925-01(A	11-60110520-01	挑线杆护罩螺钉	2	2	2	2	原头部为圆柱头现改带垫片螺钉
29	11-40110525-01	11-60110520-01	挑线杆护罩螺钉	1	1	1	1	原头部为圆柱头现改为盘头
30	21-04808080-01	21-04508080-01	垫圈	1	1	1	1	垫圈内径不一样
32	11-40110725-01	11-60110520-01	过线板螺钉	1	1	1	1	原圆柱头5mm长现改为盘头7mm长
39	279.05-17	1197.01-39	橡皮塞	1	1	1	1	直接代入借用号(专用号取消)
40	120.02-27	1197.01-40	橡皮塞	1	1	1	1	直接代入借用号
53	11-60060320-01	1197.01-47-06	推板导向柱螺钉	1	1	1	1	直接代入借用号(专用号取消)
67	101.01-10	1197.01-55	面板橡皮塞	1	1	1	1	直接代入借用号(专用号取消)
原68		1197.01-56	标签	1	1	1	1	该零件不用号码取消
68	1197.01-62	1197.01-62	型号牌	1	1	1	1	原74号调入
70	101.01-18	1197.01-58	安全标签	1	1	1	1	直接代入借用号
71	101.01-08	1197.01-59	商标牌	1	1	1	1	直接代入借用号
原72		1197.01-60	地线标签	1	1	1	1	该零件不用号码取消
72	1197.01-63	1197.01-63	导线板	1				原75号调入
原76	11-40090425-01	11-40090425-01	导线板螺钉	1				原序号76现调整为73
73	11-40090425-01		导线板螺钉	1				原序号76现调整为73
		1197.01-65	底板拼装螺钉(长)	2	2	2	2	增加产品结构
		1197.01-66	底板拼装螺钉(有孔)	1	1	1	1	增加产品结构
		12-91203323-01	底板拼装螺钉	1	1	1	1	增加产品结构
		41-30602500-00	拼装圆锥销	2	2	2	2	增加产品结构
		12-80500710-01	机头底板堵油孔螺钉	2	2	2	2	增加产品结构
		11-80150510-01	底板堵油孔螺钉	1	1	1	1	增加产品结构
		11-80110510-01	机头堵油孔螺钉	1	1	1	1	增加产品结构
		44-00000004-00	CE认证标签	1	1	1	1	增加产品结构
		101.01-14	铆钉	2	2	2	2	增加产品结构
		44-00000003-01	机针标签	1		1	1	增加产品结构
		44-00000003-00	机针标签		1			增加产品结构

2.上轴.针杆部件/MAIN SHAFT & NEEDLE BARCOMPONENTS

序号	变更后图号	变更前图号	名称	8100	8200	8100WD	8300	变更原因
4	101.03-09	1197.02-04	针杆下轴套线勾	1		1	1	直接代入借用号
5	101.03-11	1197.02-05	针杆过线环	1		1	1	直接代入借用号
6	101.03-08XH	1197.02-06	针杆下轴套	1	1	1	1	直接代入借用号
8	120.02-07	1197.02-08	针杆连接柱	1	1	1	1	直接代入借用号
9	11-00090820-01	11-60090620-01	针杆连接柱螺钉	(1)	(1)	(1)	(1)	和针杆连接柱一起借用(配套)
10	120.02-25	1197.02-10	导轨滑块	1	1	1	1	直接代入借用号
18	101.03-06	1197.02-18	针杆上衬套	1	1	1	1	直接代入借用号
19	101.03-07	1197.02-19	针杆上套油塞	1	1	1	1	直接代入借用号
26	101.02-13	1197.02-26	油量调节套管	1	1	1	1	直接代入借用号
27	101.02-11	1197.02-27	滚轴毛毡	1	1	1	1	直接代入借用号
36	402.02-18	1197.02-28-08	针杆曲柄销左旋螺钉	(1)	(1)	(1)	(1)	直接代入借用号
43	120.02-23		针杆滑块导轨	1	1	1	1	增加产品结构
44	11-60110820-01		导轨螺钉	2	2	2	2	增加产品结构
45	11-70201020-01		主轴后端螺钉	1	1	1	1	增加产品结构

3.压脚、下轴部件/PRESSER BAR & LOWBR SHAFT COMPONENTS

序号	变更后图号	变更前图号	名称	8100	8200	8100WD	8300	变更原因
5	134.04-16	1197.03-05	压紧杆	1	1	1	1	直接代入借用号(专用号取消)
6	101.04-10	1197.03-06	压杆衬套	1	1	1	1	直接代入借用号
8	132.03-29	1197.03-08	轴位螺钉	1	1	1	1	直接代入借用号
11	101.04-03	1197.03-11	调压导杆	1	1	1	1	直接代入借用号
12	101.04-04	1197.03-12	调压簧	1	1	1	1	直接代入借用号
13	101.04-01	1197.03-13	调压螺钉	1	1	1	1	直接代入借用号
14	101.04-02	1197.03-14	调压螺母	1	1	1	1	直接代入借用号
16	423.08-27	1197.03-16	压脚提升板螺钉	1	1	1	1	直接代入借用号
17	423.08-23	1197.03-17	枢纽螺钉	1	1	1	1	直接代入借用号
19	423.08-17	1197.03-19	抬压脚轴位螺钉	1	1	1	1	直接代入借用号
20	423.08-16	1197.03-20	压脚提升架垫圈	1	1	1	1	直接代入借用号
原21		24-06000000-08	开口挡圈	1	1	1	1	该零件不用号码取消
21	101.04-36		压脚轴套锥形防油套	1	1	1	1	增加产品结构
22	423.08-29	1197.03-22	开口挡圈	1	1	1	1	直接代入借用号
28	101.04-13	1197.03-26	压脚扳手	1	1	1	1	直接代入借用号
29	132.03-29	1197.03-27	连杆轴位螺钉	1	1	1	1	直接代入借用号(专用号取消)
原30		1197.03-28	开口挡圈	1	1	1	1	该零件不用号码取消
30	11-80110412-01	11-80110412-01	螺钉	1	1	1	1	原59号调入
35	13-60623020-01	1197.03-33	抬压脚顶杆螺母	1	1	1	1	直接代入借用号
50	132.10-45	1197.03-43	油塞滚柱	1	1	1	1	直接代入借用号

4.送料部件/FEED MECHANISM COMPONENTS

序号	变更后图号	变更前图号	名称	8100	8200	8100WD	8300	变更原因
10	11-40110525-01	11-60110520-01	针距调节连杆销螺钉	1	1	1	1	原头部为圆柱头现改为盘头
11	11-40110525-01	11-00110720-01	针距调节连杆销螺钉	1	1	1	1	原7mm长现改为5mm长
25	11-60110820-01	11-60110920-01	曲柄销螺钉	1	1	1	1	原9mm长现改为8mm长
46	13-60184020-01	1197.04-40	轴位螺母	1	1	1	1	直接代入借用号
50	13-60123020-01	1197.04-44	摇臂连杆螺母	1	1	1	1	直接代入借用号
58	11-80090510-01	1197.04-52	限位器螺钉	1	1	1	1	直接代入借用号(专用号取消)

## 5.送料组件/FEED MECHANISM COMPONENTS

序号	变更后图号	变更前图号	名称	8100	8200	8100WD	8300	变更原因
2	11-60111120-01	11-60111420-01	送布牙螺钉	1	1	1	1	原14mm长现改为11mm长
3	21-04808080-01	1197.05-03	垫片	1	1	1	1	直接代入借用号
13	43-103000000-00	1197.05-13	油线 $\phi 3 \times 250$	0.25	0.25	0.25	0.25	直接代入借用号
16	25-15000000-08	1197.05-16	挡圈	1	1	1	1	直接代入借用号
17	1197.04-39	1197.05-17	送料传动轴连杆轴位螺钉	1	1	1	1	直接代入借用号(专用号取消)
18	13-60184020-01	1197.05-18	送料传动轴连杆轴位螺母	1	1	1	1	直接代入借用号
21	43-103000000-00	1197.05-21	油线 $\phi 3 \times 380$	0.38	0.38	0.38	0.38	直接代入借用号
25	1197.05-32	1197.05-25	前部抬牙轴轴套	1	1	1	1	直接代入借用号
原25-1		11-80150710-01	前部抬牙轴轴套螺钉	1	1	1	1	该零件不用号码取消
31	43-103000000-00	1197.05-31	油线 $\phi 3 \times 250$	0.25	0.25	0.25	0.25	直接代入借用号
34	43-103000000-00	1197.05-34	油线 $\phi 3 \times 380$	0.38	0.38	0.38	0.38	直接代入借用号

## 6.勾线部件/THREAD SPREADER COMPONENTS

序号	变更后图号	变更前图号	名称	8100	8200	8100WD	8300	变更原因
6-7	43-103000000-00	1197.06-07	油线	0.1				直接代入借用号
6-25	13-60123020-01	1197.06-21	滑动滚轮销螺母	1				直接代入借用号
6-26	21-05615112-01	1197.06-22	垫片	1				直接代入借用号
6-27	1197.05-09	1197.06-23	锥口孔垫圈	1				直接代入借用号
6-28	1197.05-10	1197.06-24	滑动滚轮销螺钉	1				直接代入借用号
6-36	43-103000000-00	1197.06-32	油线	0.1				直接代入借用号
6-37	13-60123020-01	1197.06-33	定位销螺母	1				直接代入借用号
6-46	279.05-17	279.05-17	油封		1	1	1	增加产品结构

## 7.弯针部件/LOOPER &amp; NEEDLE GUARD COMPONENTS

序号	变更后图号	变更前图号	名称	8100	8200	8100WD	8300	变更原因
11	11-80110412-01	11-80110410-01	弯针摆轴轴套定位螺钉	2	2	2	2	原一字槽现为内六角
14	43-103000000-00	1197.07-10	油线 $\phi 3 \times 170$	0.17	0.17	0.17	0.17	直接代入借用号
18	120.01-06	1197.07-14	弯针曲柄罩孔塞	1	1	1	1	直接代入借用号(专用号取消)
19	42-05003000-00	1197.07-15	油管 $\phi 5 \times 110$	0.11	0.11	0.11	0.11	直接代入借用号
27	1197.03-46	1197.07-23	弯针曲柄传动轴套(后)	1	1	1	1	直接代入借用号
29	1197.03-44	1197.07-25	止推紧圈	1	1	1	1	直接代入借用号(专用号取消)
42	43-103000000-00	1197.07-38	油线	0.018	0.018	0.018	0.018	直接代入借用号
61	1197.07-08-03	1197.07-08-03	挡圈			1	1	增加产品结构

## 8.夹线器部件/TENSION &amp; LOOPER THREAD TAKE-UP COMPONENTS

序号	变更后图号	变更前图号	名称	8100	8200	8100WD	8300	变更原因
24	11-10110820-01	11-40110525-01	松线臂螺钉	(1)	(1)	(1)	(1)	原5mm长现改为8mm长
43	11-40110525-01	11-60110520-01	面板进线勾螺钉	1	1	1	1	原头部为圆柱头现改为盘头

## 9.润滑部件/OIL LUBRICATION MECHANISM COMPONENTS

序号	变更后图号	变更前图号	名称	8100	8200	8100WD	8300	变更原因
1	101.08-30	1197.09-01	回油管组件	1	1	1	1	直接代入借用号
2	101.08-33	1197.09-02	油毡压力器	1	1	1	1	直接代入借用号
3	101.08-28-01	1197.09-03	回油管夹	1	1	1	1	直接代入借用号(专用号取消)
4	11-40110525-01	11-40110725-01	回油管夹螺钉	1	1	1	1	原7mm长现改为5mm长
5	101.08-25	1197.09-08	观油窗	1	1	1	1	直接代入借用号



12	11-40110525-01	11-40110725-01	导架螺钉	2	2	2	2	原7mm长现改为5mm长
原14		1197.09-14	挡油罩	1	1	1	1	该零件不用号码取消
14	11-60123020-01	11-60123020-01	油泵安装螺钉	2	2	2	2	原22号调入
73	1197.08-08		松线臂组件	1	1	1	1	增加产品结构

#### 10.油盘、膝控部件/OIL RESERVOR & KNEE LIFTER COMPONENTS

序号	变更后图号	变更前图号	名称	8100	8200	8100WD	8300	变更原因
原5		1197.10-01-04	机头衬垫	4	4	4	4	该零件不用号码取消
5	11-70201020-01	11-70201020-01	排油孔螺钉	1	1	1	1	台用量更改为1(原6号调入)
6	31-06224000-09	31-06224000-09	排油孔螺钉O形密封圈	1	1	1	1	台用量更改为1(原7号调入)
7	14-60603320-02	1197.10-01-07	螺母	2	2	2	2	直接代入借用号(原8号调入)
8	1197.10-01-08		膝提压脚轴	1	1	1	1	原9号调入
9	101.09-10	1197.10-01-09	抬压脚操纵接头	1	1	1	1	直接代入借用号(原10号调入)
10	12-80603050-02	1197.10-01-10	限位调节螺钉	2	2	2	2	直接代入借用号(原11号调入)
11	24-10000000-09		抬压脚轴开口挡圈	1	1	1	1	原12号调入
12	101.09-08	1197.10-01-12	抬压脚曲柄簧	1	1	1	1	直接代入借用号(原13号调入)
13	1197.10-01-13		抬压脚双向曲柄	1	1	1	1	(原14号调入)
14	12-90601633-02	12-90601833-02	抬压脚双向曲柄螺钉	1	1	1	1	直接代入借用号(原15号调入)
15	12-90801423-02		操纵杆接头螺钉	2	2	2	2	原16号调入
16	1197.10-02		抬压脚顶杆	1	1	1	1	原18号调入
17	1197.10-03		操纵杆组件	1	1	1	1	原19号调入
18	101.09-17	1197.10-03-01	操纵杆接头	(1)	(1)	(1)	(1)	直接代入借用号(原20号调入)
19	11-90151520-01		操纵杆接头螺钉	(1)	(1)	(1)	(1)	原20号调入
20	101.09-20	1197.10-03-03	操纵板软垫	(1)	(1)	(1)	(1)	直接代入借用号(原21号调入)
21	101.09-15	1197.10-03-04	操纵杆	(1)	(1)	(1)	(1)	直接代入借用号(原22号调入)
22	101.09-18	1197.10-03-05	操纵杆垫块	(1)	(1)	(1)	(1)	直接代入借用号(原23号调入)
23	101.09-19	1197.10-03-06	操纵板	(1)	(1)	(1)	(1)	直接代入借用号(原24号调入)

#### 11.线架部件(1)THREAD STAND COMPONENTS(1)

序号	变更后图号	变更前图号	名称	8100	8200	8100WD	8300	变更原因
1	101.11-01		线架组件	1		1		直接代入借用号
2	279.12-00-22		线盘芯	(2)		(2)		直接代入借用号
3	279.12-00-23		线盘钉	(2)		(2)		直接代入借用号
4	279.12-00-24		线盘垫	(2)		(2)		直接代入借用号
5	279.12-00-25		线圈托盘	(2)		(2)		直接代入借用号
6	279.12-00-04		螺钉	(2)		(2)		直接代入借用号
7	279.12-00-03		线臂抱攀	(2)		(2)		直接代入借用号
8	279.12-00-01		上直管盖帽	(1)		(1)		直接代入借用号
9	279.12-00-08		长固线臂	(2)		(2)		直接代入借用号
10	279.12-00-02		线架上直管	(1)		(1)		直接代入借用号
11	279.12-00-15		直管接头	(1)		(1)		直接代入借用号
12	279.12-00-16		紧固螺钉	(2)		(2)		直接代入借用号
13	279.12-00-14		紧固螺母	(2)		(2)		直接代入借用号
14	279.12-00-19		下直管	(1)		(1)		直接代入借用号
15	279.12-00-07		引线圈	(2)		(2)		直接代入借用号
16	279.12-00-26		弹性垫圈	(2)		(2)		直接代入借用号
17	279.12-00-27		螺帽	(2)		(2)		直接代入借用号
18	279.12-00-20		螺帽	(2)		(2)		直接代入借用号
19	279.12-00-21		防震垫	(2)		(2)		直接代入借用号
20	279.12-04		线架组件		1			直接代入借用号
21	279.12-00-01		上直管盖帽		(1)			直接代入借用号

22	279.12-00-02		线架上直管		(1)			直接代入借用号
23	279.12-00-03		线臂抱攀		(4)			直接代入借用号
24	279.12-00-04		螺钉		(4)			直接代入借用号
25	279.12-00-06		张扣		(4)			直接代入借用号
26	279.12-00-07		引线圈		(4)			直接代入借用号
27	279.12-00-08		短固线臂		(4)			直接代入借用号
28	279.12-00-09		螺钉		(3)			直接代入借用号
29	279.12-00-10		螺帽		(4)			直接代入借用号
30	279.12-00-11		螺钉		(1)			直接代入借用号
31	279.12-00-12		小固定夹		(1)			直接代入借用号
32	279.12-00-13		弯架		(1)			直接代入借用号
33	279.12-00-14		螺帽		(2)			直接代入借用号
34	279.12-00-15		直管接头		(1)			直接代入借用号
35	279.12-00-16		螺钉		(2)			直接代入借用号
36	279.12-00-17		大固定夹		(1)			直接代入借用号
37	279.12-00-18		穿线杆		(1)			直接代入借用号
38	279.12-00-19		线架下直管		(1)			直接代入借用号
39	279.12-00-20		螺帽		(2)			直接代入借用号
40	279.12-00-21		防震垫		(2)			直接代入借用号
41	279.12-00-22		线盘芯		(4)			直接代入借用号
42	279.12-00-23		线盘钉		(4)			直接代入借用号
43	279.12-00-24		线盘垫		(4)			直接代入借用号
44	279.12-00-25		线圈托盘		(4)			直接代入借用号
45	279.12-00-26		弹性垫圈		(4)			直接代入借用号
46	279.12-00-27		螺帽		(4)			直接代入借用号

11.线架部件 (2) /0THREAD STAND COMPONENTS (2)

序号	变更后图号	变更前图号	名称	8100	8200	8100WD	8300	变更原因
47	279.12-06		线架组件				1	直接代入借用号
48	279.12-00-01		上直管盖帽				(1)	直接代入借用号
49	279.12-00-02		线架上直管				(1)	直接代入借用号
50	279.12-00-03		线臂抱攀				(4)	直接代入借用号
51	279.12-00-04		螺钉				(4)	直接代入借用号
52	279.12-00-05		长固线臂				(2)	直接代入借用号
53	279.12-00-06		张扣				(6)	直接代入借用号
54	279.12-00-07		引线圈				(6)	直接代入借用号
55	279.12-00-09		螺钉				(3)	直接代入借用号
56	279.12-00-10		螺帽				(4)	直接代入借用号
57	279.12-00-11		螺钉				(1)	直接代入借用号
58	279.12-00-12		小固定夹				(1)	直接代入借用号
59	279.12-00-13		弯架				(1)	直接代入借用号
60	279.12-00-14		螺帽				(2)	直接代入借用号
61	279.12-00-15		直管接头				(1)	直接代入借用号
62	279.12-00-16		螺钉				(2)	直接代入借用号
63	279.12-00-17		大固定夹				(1)	直接代入借用号
64	279.12-00-18-06		穿线杆				(1)	直接代入借用号
65	279.12-00-19		线架下直管				(1)	直接代入借用号
66	279.12-00-20		螺帽				(2)	直接代入借用号
67	279.12-00-21		防震垫				(2)	直接代入借用号
68	279.12-00-22		线盘芯				(6)	直接代入借用号
69	279.12-00-23		线盘钉				(6)	直接代入借用号

70	279.12-00-24		线盘垫				(6)	直接代入借用号
71	279.12-00-25		线圈托盘				(6)	直接代入借用号
72	279.12-00-26		弹性垫圈				(6)	直接代入借用号
73	279.12-00-27		螺帽				(6)	直接代入借用号

#### 12.带轮罩组件/BELT COVR COMPONENTS

序号	变更后图号	变更前图号	名称	8100	8200	8100WD	8300	变更原因
3	101.12-06	1197.12-01-02	上轮后罩壳	(1)	(1)	(1)	(1)	直接代入借用号
4	101.12-07	1197.12-01-03	上轮后罩壳盖板	(1)	(1)	(1)	(1)	直接代入借用号
8	11-00151210-01	1197.12-01-07	前罩壳机壳固定螺钉	(2)	(2)	(2)	(2)	直接代入借用号
原9		1197.12-01-08	垫片	(2)	(2)	(2)	(2)	该零件不用号码取消
9	21-04608100-03	1197.12-01-10	木螺钉垫片	(2)	(2)	(2)	(2)	原11号调入
10	101.12-08	1197.12-01-09	木螺钉	(2)	(2)	(2)	(2)	直接代入借用号

#### 13.附件/ACCESSDRIES

序号	变更后图号	变更前图号	名称	8100	8200	8100WD	8300	变更原因
1	101.12-01	1197.13-01	机头连接勾	2	2	2	2	直接代入借用号
2	101.12-02	1197.13-02	机头连接座	2	2	2	2	直接代入借用号
3	101.12-03	1197.13-03	机头连接钩座钉	8	8	8	8	直接代入借用号(台用量更改)
4	1198.14-11	1198.13-04	机针TV×7#14		6		6	直接代入借用号
	1197.02-01	1197.13-04	机针TV×7#11	3		3	3	直接代入借用号
5	101.12-15	1197.13-05	螺丝刀(大)	1	1	1	1	直接代入借用号
6	101.12-16	1197.13-06	螺丝刀(中)	1	1	1	1	直接代入借用号
7	101.12-17	1197.13-07	螺丝刀(小)	1	1	1	1	直接代入借用号
8	279.11-24	1197.13-08	镊子	1	1	1	1	直接代入借用号
原9		1197.13-09	机头罩	1	1	1	1	该零件不用号码取消
9	279.11-18		小油壶(空)	1	1	1	1	增加产品结构
10	101.12-19	1197.13-10	机头支柱	1	1	1	1	直接代入借用号
11	101.12-21	1197.13-11	大油壶	1	1	1	1	直接代入借用号
12	101.09-22	1197.13-12	磁铁	1	1	1	1	直接代入借用号
13	120.09-05	1197.13-13	油盘支座(大)	2	2	2	2	直接代入借用号
14	120.09-04	1197.13-14	油盘支座(小)	2	2	2	2	直接代入借用号

#### 14. 8200专用件/8200LEASED PART

序号	变更后图号	变更前图号	名称	8100	8200	8100WD	8300	变更原因
原9		1198.14-09	推板簧螺钉		2			该零件不用号码取消
9	11-80150710-01	11-80150710-01	护针板凸轮螺钉		2			增加产品结构
原10		1198.14-10	推板簧		1			该零件不用号码取消
10		1198.14-45	针板3/8'(9.5mm)		1			原45号调入
		1198.14-45-01	针板1/2'(12.7mm)		1			
		1198.14-45-02	针板1/8'(3.2mm)		1			
		1198.14-45-03	针板5/32'(4.0mm)		1			
		1198.14-45-04	针板3/16'(4.8mm)		1			
		1198.14-45-05	针板7/32'(5.6mm)		1			
		1198.14-45-06	针板1/4'(6.4mm)		1			
		1198.14-45-07	针板5/16'(7.9mm)		1			
		1198.14-45-08	针板(纵列 0mm)		1			
16	1197.04-54	1198.14-16	限位器		1	1	1	直接代入借用号

















1.MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS

	Ref No.		DESIGNATION	8100	8200	8100WD	8300
1	1197.01-01		FACE PLATE ASM	1	1	1	1
2	101.01-09		BRAND PLATE GASKET	1	1	1	1
3	11-40120925-01		SCREW SM3/16x28 L=9	3	3	3	3
4	101.01-10		RUBBER PLUG D=12.5 L=4	1	1	1	1
5	1197.01-05		ARM OLL SHIELD	1	1	1	1
6	11-60080320-01		SCREW SM1/8"X44 L=2.5	1	1	1	1
7	11-40110525-01		SCREWSM11/64"X40 L=5	1	1	1	1
8	1197.01-61		ARM	1	1	1	1
9	43-10300000-00		OIL WICK	0.25	0.25	0.25	0.25
10	120.01-06		RUBBER	1	1	1	1
11	423.01-22		RUBBER	2	2	2	2
12	501.01-49		RUBBER	3	3	3	3
13	1197.01-13		SIDE PLATE	1	1	1	1
14	1197.01-14		GASKET	1	1	1	1
15	11-40120925-01		SCEW SM11/64"X40 L=8	8	8	8	8
16	101.01-03		RUBBER PLUG	1	1	1	1
17	1197.01-17		RUBBER PLUG	2	2	2	1
18	101.01-11		RUBBER PLUG	1	1	1	1
19	1197.01-19		BED OIL SHIELD	1	1	1	1
20	1197.01-20		BED OIL SHIELD (B)	1	1	1	1
21	11-40110525-01		SCREW SM11/64"X40 L=5	4	4	4	4
22	1197.01-22		BED SUPPORT PLATE	1	1	1	1
23	11-00151220-01		SCREW SM15/64"X28 L=11	2	2	2	2
24	101.07-05		PIN	1	1	1	1
25	101.07-06		FEED REGULATOR PIN SPRING	1	1	1	1
26	1197.01-26		THREAD TAKE-UP LEVER GUARD	1	1	1	1
27	15-40110925-01 (A)		SCREW SM11/64"X40 L=5	2	2	2	2
28	1197.01-28		TAKE-UP THREAD TENSION LEVER	1	1	1	1
29	11-40110525-01		SCREW SM11/64"X40 L=5	1	1	1	1
30	21-04808080-01		WASHER 4.8X8.4X0.8	1	1	1	1
31	1197.01-31		FRAME THREAD EYELET	1	1	1	
32	11-40110725-01		SCREW SM11/64"X40 L=5	1	1	1	1
33	1197.01-33		TENSION CONTROLLER INSTALLING	1			
34	1197.01-34		TAKE-UP THREAD GUIDE	1			
35	1197.01-35		TENSION DISC	1			
36	1197.01-36		TAKE-UP THREAD TENSION SPRING	1			
37	1197.01-37		TAKE-UP THREAD TENSION POST	1			
38	11-40110725-01		SCREW SM11/64"X40 L=7	2			
39	279.05-17		RUBBER	1	1	1	1
40	120.02-27		RUBBER	1	1	1	1
41	1197.01-41		CAM COVER LATCH	1	1	1	1
42	1197.01-42		SPRING	1	1	1	1
43	1197.01-43		SPRING SUSPENSION	1	1	1	1
44	11-60080320-01		SCREW SM1/8"X44 L=2.5	1	1	1	1
45	1197.01-45		ATTACHMENT CLAMP BED SLIDE PLA	1			1
46	11-80110410-01		SCREW SM11/64"X40 L=2.8	1	1	1	1
47	1197.01-47		CAM COVER ASM	1		1	1
48	1197.01-47-01		CAM COVER SUPPORT	(1)	(1)	(1)	(1)

49	1197.01-47-06		SCREW SM3/32"X56 L=1.9	(2)	(2)	(2)	(2)
50	1197.01-47-03		SPRING	(1)	(1)	(1)	(1)
51	1197.01-47-06		SCREW SM3/32"X56 L=1.9	(2)	(2)	(2)	(2)
52	1197.01-47-05		CAM COER SUIDE	(1)	(1)	(1)	(1)
53	1197.01-47-06		SCREW SM3/32X56 L=2.5	(1)	(1)	(1)	(1)
54	1197.01-47-07		THROAT PLATE	1		1	
55	11-20110920-02		SCREW SM11/64"X40 L=8.5	2	2	2	2
56	1197.01-49		MODEL PLATE	1		1	
57	1197.01-50		BED SLIDE ASM	1	1	1	1
58	1197.01-50-01		BED SLIDE	(1)	(1)	(1)	(1)
59	1197.01-50-02		SPRING	(1)	(1)	(1)	(1)
60	1197.01-47-06		SCREW SM3/32"X56 L=1.9	(2)	(2)	(2)	(2)
61	1197.01-50-04		BED SLIDE GUIDE	(1)	(1)	(1)	(1)
62	11-60060320-01		SCREW SM3/32X56 L=2.5	(1)	(1)	(1)	(1)
63	1197.01-51		BED SLIDE STOPPER	1	1	1	1
64	1197.01-52		LATCH	1	1	1	1
65	11-60080520-01		SCREW SM1/8"X44 L=4	1	1	1	1
66	11-40110725-01		SCREW SM11/64"X40 L=5	2	2	2	2
67	101.01-10		RUBBER PLUG	1	1	1	1
68	1197.01-62		MODEL PLATE	1	1	1	1
69	1197.01-57		BED	1	1	1	1
70	101.01-18		SAFETY LABEL , 1 (SMALL)	1	1	1	1
71	101.01-08		BRAND PLATE	1	1	1	1
72	1197.01-63		ARM THREAD GUIDE	1			
73	11-40090425-01		SCREW SM9/64"X40 L=3.5	1			

2.MAIN SHAFT & NEEDLE BARCOMPONENTS

	Ref No.		DESIGNATION	8100	8200	8100WD	8300
1	1197.02-01		NEEDLE TVX7#11	1		1	
2	1197.02-02		NEEDLE BAR	1		1	
3	11-60080520-02		SCREW SM1/8"X44 L=4.5	1		1	
4	101.03-09		NEEDLE BAR THREAD GUIDE	1		1	
5	101.03-11		NEEDLE THREAD GUIDE A	1		1	
6	101.03-08XH		NEEDLE BAR BUSHING LOWER	1	1	1	1
7	11-80150730-01		SCREW SM15/64"X28 L=11	1	1	1	1
8	120.02-07		NEEDLE BAR CONNECTION ASM	1	1	1	1
9	11-00090820-01		SCREW SM9/64"X40 L=6	(1)	(1)	(1)	(1)
10	120.02-25		SLIDE BLOCK	1	1	1	1
11	1197.02-11		THREAD TAKE-UP LEVER ASM	1	1	1	1
12	11-60091220-01		SCREW SM 9/64"X40 L=12	(1)	(1)	(1)	(1)
13	1197.02-13		THREAD TAKE-UP	1	1	1	
14	11-60090620-01		SCREW SM9/64"X40 L=6	2	2	2	2
15	1197.02-15		THREAD TENSION REGULATING PLAT	1	1	1	1
16	1197.02-16		TENSION SPRING	1	1	1	1
17	1197.02-17		THREAD TENSION REGULATING STUD	1	1	1	1
18	101.03-06		NEEDLE BAR BUSHING UPPER	1	1	1	1
19	101.03-07		CAP	1	1	1	1
20	1197.02-20		HAND WHEEL	1	1	1	1
21	1197.02-21		MAIN SHAFT	1	1	1	1
22	1197.02-22		BUSHING PRONT	1	1	1	1
23	1197.02-23		OIL ADJUSTING PIN	1	1	1	1
24	31-02818000-09		RUBBER RING	1	1	1	1
25	1197.02-25		OIL SEAL	1	1	1	1
26	101.02-13		OIL ADJUSTING COLLAR	1	1	1	1
27	101.02-11		ROLLER FELT	1	1	1	1
28	1197.02-28		COUNTERWEIGHT ASM	1	1	1	1
29	1197.02-28-01		COUNTERWEIGHT ASM	(1)	(1)	(1)	(1)
30	11-80150710-01		SCREWSM15/64"X28 L=7	(2)	(2)	(2)	(2)
31	11-60181630-01		SCREW SM9/32"X28 L=16	(1)	(1)	(1)	(1)
32	11-80181650-01		SCREWSM9/32"X28 L=16	(1)	(1)	(1)	(1)
33	31-04424000-09		RUBBER RING	(1)	(1)	(1)	(1)
34	1197.02-28-06		NEEDLE BAR CRANK ROD	(1)	(1)	(1)	(1)
35	1197.02-28-07		NEEDLE BEARING	(1)	(1)	(1)	(1)
36	402.02-18		LEFT SCREW	(1)	(1)	(1)	(1)
37	1197.02-28-09		NEEDLE BAR CRANK	1	1	1	1
38	11-80151550-01		SCREWSM15/64"X28 L=15	2	2	2	2
39	1197.02-30		BUSHING , INERMEDIATE	1	1	1	1
40	1197.02-31		THRUST COLLAR ASM, D=14, 72 W=12	2	2	2	2
41	11-80160810-01		SCEWSM1/4"X40 L=8	(4)	(4)	(4)	(4)
42	1197.02-33		MAIN SHAFT BUSHING REAR	1	1	1	1
43	120.02-23		GUIDE FOR SLIDE BLOCK	1	1	1	1
44	11-60110820-01		SET SCREW 11/64"X40 L=8	2	2	2	2
45	11-70201020-01		SCREW SM5/16×24 L=10	1	1	1	1

3. PRESSER BAR & LOWBR SHAFT COMPONENTS

	Ref No.		DESIGNATION	8100	8200	8100WD	8300
1	1197.03-01		PRESSER FOOT ASM.	1		1	
2	11-90151520-01		SCREW SM 3/32"X56=2.8	1		1	
3	11-60091120-01		SCREW SM9/64X40 L=10.5	1	1	1	
4	1197.03-04		THREAD CUTTER	1		1	
5	134.04-16		PRESSER BAR	1		1	1
6	101.04-10		PRESSER BAR BUSHING LOWER	1	1	1	1
7	1197.03-07		HAND LIFTER	1	1	1	1
8	132.03-29		SCREW	1	1	1	1
9	1197.03-09		PRESSER BAR GUIDE BRACKET	1	1	1	1
10	11-80160810-01		SCREW SM1/4"X40 L=6	1	1	1	1
11	101.04-03		PRESSER GUIDE BAR	1	1	1	1
12	101.04-04		PRESSER SPRING	1	1	1	1
13	101.04-01		PRESSER SPRING REGULATOR	1	1	1	1
14	101.04-02		NUT	1	1	1	1
15	1197.03-15		LIFTING LEVER	1	1	1	1
16	423.08-27		HINGE SCREW D=6.35 H=2.7	1	1	1	1
17	423.08-23		HINGE SCREW D=6.35 H=3	1	1	1	1
18	1197.03-18		LIFTING LEVER LINK	1	1	1	1
19	423.08-17		HINGE PIN	1	1	1	1
20	423.08-16		LIFTING LEVER GASKET	1	1	1	1
21	101.04-36		RUBBER BUSHING	1	1	1	1
22	423.08-29		E-RING 6	1	1	1	1
23	1197.03-23		HAND LIFTER CAM ASM	1	1	1	1
24	1197.03-23-01		HAND LIFTER CAM	(1)	(1)	(1)	(1)
25	31-04018000-09		RUBBER RING	(1)	(1)	(1)	(1)
26	21-07205120-01		WASHER 7.4X11.8X0.5	1	1	1	1
27	11-30091020-01		SCREW	1	1	1	1
28	101-04-13		HAND LIFTER	1	1	1	1
29	132.03-29		CONNECTING ROD HINGE SCREW	1	1	1	1
30	11-80110412-01		SCREW SM 11/64"X40 L=3.5	1	1	1	1
31	1197.03-29		LIFTING LEVER LINK , RIGHT	1	1	1	1
32	1197.03-30		SWIVEL	1	1	1	1
33	1197.03-31		HINGE SCREW D=6 H=3.2	1	1	1	1
34	1197.03-32		CONNECTING ROD, VERTICAL	1	1	1	1
35	13-60623020-01		NUT SM3/16" X32	1	1	1	1
36	1197.03-34		GEAR & PINION ASM., UPPER	(1)	(1)	(1)	(1)
37	11-80160710-01		SCREW SM1/4"X40 L=8	(8)	(8)	(8)	(8)
38	1197.03-34-02		GEAR ASM	(1)	(1)	(1)	(1)
39	1197.03-34-03		PINION ASM	(1)	(1)	(1)	(1)
40	1197.03-35		GEAR & PINION ASM.,	1	1	1	1
41	1197.03-35-01		GEAR LOWER (LARGE) ASM	(1)	(1)	(1)	(1)
42	1197.03-35-02		PINION ASM	(1)	(1)	(1)	(1)
43	1197.03-36		UPRIGHT SHAFT	1	1	1	1
44	1197.03-37		BUSHING, UPPER	1	1	1	1
45	1197.03-38		UPRIGHT SHAFT BUSHING, LOWER	1	1	1	1
46	11-80151150-01		SCREW SM15/64" X28 L=10.5	2	2	2	2
47	1197.03-40		LOWER SHAFT	1	1	1	1
48	1197.03-41		BUSHING, REAR	1	1	1	1

49	11-80151150-01		SCREW SM 15/64"X28 L=10.5	1	1	1	1
50	132.10-45		OIL PAD ROLLER	1	1	1	1
51	1197.03-44		THRUST COLLAR ASM. D=11.11W=12	1	1	1	1
52	11-80160810-01		SCREW SM 1/4"X40 L=8	2	2	2	2
53	1197.03-46		BUSHING, INTERMEDIATE	1	1	1	1
54	11-80151150-01		SCREW SM15/64"X28 L=10.5	1	1	1	1
55	1197.03-48		BUSHING, FRONT	1	1	1	1
56	11-80151150-01		SCREW SM15/64" X28 L=10.5	1	1	1	1
57	32-10840220-09		OIL SEAL	1	1	1	1
58	1197.03-51		LOOPER THREAD GUARD BUSHING	1	1	1	1



## 4. FEED MECHANISM COMPONENTS

	Ref No.		DESIGNATION	8100	8200	8100WD	8300
1	1197.04-01		FEED REGULATOR DIAL	1	1	1	1
2	11-70121820-01		SCEW SM3/16"x28 L=9	1	1	1	1
3	1197.04-03		STITCH LENGTH REGULATING SCREW	1	1	1	1
4	31-07524000-09		RUBBER RING	1	1	1	1
5	1197.04-05		FEED REGULATOR	1	1	1	1
6	1197.04-06		HINGE PIN	1	1	1	1
7	11-80150710-01		SCREW SM15/64"x28 L=7	1	1	1	1
8	1197.04-08		FEED REGULATOR CONNECTING ROD	1	1	1	1
9	1197.04-09		FEED REGULATOR CONNECTING ROD	1	1	1	1
10	11-40110525-01		SCREW SM11/64"x40 L=5	1	1	1	1
11	11-40110525-01		SCREW SM11/64"x40 L=7	1	1	1	1
12	1197.04-12		FEED ECCENTRIC CAM ASM.	1	1	1	1
13	11-10090720-01		SCREW SM9/64"x40 L=7	(2)	(2)	(2)	(2)
14	1197.04-12-02		SCREW SM11/64"x40 L=8.7	(3)	(3)	(3)	(3)
15	11-00161120-01		SCREW SM1/4"x40 L=11	(2)	(2)	(2)	(2)
16	1197.04-12-04		FEED DRIVE ECCENTRIC COVER	1	1	1	1
17	1197.04-12-05		FEED DRIVE ECCENTRIC COVER	1	1	1	1
18	1197.04-12-06		FEED DRIVE ECCENTRIC CAM	1	1	1	1
19	1197.04-13		FEED ROCKER SHAFT CONNECTING R	1	1	1	1
20	1197.04-14		NEEDLE BEARING B	1	1	1	1
21	1197.04-15		CONTROL LEVER SHAFT	1	1	1	1
22	1197.04-16		CRANK ASM	1	1	1	1
23	11-60121220-01		SCREW SM3/16"x28 L=12	1	1	1	1
24	11-80150710-01		SCREW SM15/64"x28 L=7	1	1	1	1
25	11-60110820-01		SCREW SM11/64"x40 L=8.5	1	1	1	1
26	11-70620620-01		SCREW SM3/16"x32 L=6.5	2	2	2	2
27	1197.04-21		TENSION SPRING SUSPENSION STUD	1	1	1	1
28	1197.04-22		TENSION SPRING	1	1	1	1
29	1197.04-23		SUSPENSION BRACKET	1	1	1	1
30	11-40111025-01		SCREW SM11/64"x40 L=10.5	1	1	1	1
31	1197.04-25		FEED DRIVING ROCKER	1	1	1	1
32	21-06010130-01		WASHER 6.2X13X1	1	1	1	1
33	11-80620510-01		SCREW SM3/16"x32 L=6	2	2	2	2
34	1197.04-28		FEED DRIVING ROCKER HINGE PIN	1	1	1	1
35	1197.04-29		FEED DRIVING ROCKER HINGE PIN	1	1	1	1
36	11-40111025-01		SCREW SM11/64"x40 L=10.5	1	1	1	1
37	1197.04-31		FEED DRIVING ROCKER ARM HINGE	1	1	1	1
38	11-80150710-01		SCREW SM15/64"x28 L=7	1	1	1	1
39	1197.04-33		FEED DRIVING ROCKER ARM	1	1	1	1
40	1197.04-34		ROCKER ARM CONNECTING PIN	1	1	1	1
41	11-60111250-01		SCREW SM11/64"x40 L=12	1	1	1	1
42	1197.04-36		FEED ROCKER SHAFT CRANK ARM	1	1	1	1
43	11-60121620-01		SCREW SM3/16"x28 L=15.5	1	1	1	1
44	1197.04-38		CONNECTING ROD	1	1	1	1
45	1197.04-39		HINGE SCREW D=10.2H=7	1	1	1	1
46	13-60184020-01		NUT 9/32X28	1	1	1	1
47	1197.04-41		ROCKER ARM CONNECTING ROD	1	1	1	1
48	1197.04-42		HINGE SCREW D=5 H=4	1	1	1	1

49	23-05703090-09		WAVED WASHER 5.4X9.0X0.3	1	1	1	1
50	13-60123020-01		NUT SM3/16X28	1	1	1	1
51	1197.04-45		CONTROL LEVER CRANK ASM.	1	1	1	1
52	11-60121220-01		SCREW SM3/16"x28 L=12	1	1	1	1
53	11-80150710-01		SCREW SM15/64"x28 L=7	1	1	1	1
54	1197.04-48		REVERSE FEED CONTROL LEVER	1			
55	11-80160810-01		SCREW SM1/4"x40 L=10	1	1	1	1
56	11-80160810-01		SCREW SM1/4"x40 L=8	1	1	1	1
57	31-07118000-09		RUBBER RING	1	1	1	1
58	11-80090510-01		SCREW SM9/64"x40 L=5	1	1	1	1
59	23-11003150-09		WAVED WASHER	1	1	1	1
60	1197.04-54		STOPPER	1			
61	1197.04-55		SCREW	1	1	1	1
62	1197.04-56		LEVER STOPPER RUBBER CAP	1	1	1	1
63	1197.04-57		NUT SM15/64X28	1	1	1	1

## 5. FEED MECHANISM COMPONENTS

	Ref No.		DESIGNATION	8100	8200	8100WD	8300
1	1197.05-01		FEED DOG	1		1	
2	11-60111120-01		SCREW SM11/64"x40 L=14	1	1	1	1
3	21-04808080-01		WASHER 4.8X8.4X0.8	1	1	1	1
4	1197.05-04		FEED BAR	1	1	1	1
5	1197.05-05		FEED RAR SHAFT	1	1	1	1
6	1197.05-06		FEED DOG (D)	1			
7	1197.05-07		FEED BAR	1			
8	11-40090725-01		SCREW SM9/64"x40 L=7.5	2	2	2	2
9	1197.05-09		COUNTER-SUNK WASHER	1	1	1	1
10	1197.05-10		SCREW SM1/8"x44 L=5	1	1	1	1
11	1197.05-11		THRUST COLLAR D=14.72 W=7	1	1	1	1
12	11-80110412-01		SCREW SM11/64"x40 L=3.5	2	2	2	2
13	43-103000000-00		OIL WICK	0.25	0.25	0.25	0.25
14	1197.05-14		FEED ROCKER SHAFT	1	1	1	1
15	1197.05-15		BUSHING, FRONT	1	1	1	1
16	25-15000000-08		RETAINING RING 13.8	1	1	1	1
17	1197.04-39		HINGE SCREW D=10.2H=7	1	1	1	1
18	13-60184020-01		NUT 9/32X28	1	1	1	1
19	101.06-24		MAIN SHAFT THRUST COLLAR ASM.	1	1	1	1
20	11-80160610-01		SCREW SM1/4"x40 L=6	2	2	2	2
21	43-103000000-00		OIL WICK	0.38	0.38	0.38	0.38
22	1197.05-22		BUSHING, REAR	1	1	1	1
23	11-80150710-01		SCREW SM15/64"x28 L=7	1	1	1	1
24	1197.05-24		FEED DRIVING SHAFT	1	1	1	1
25	1197.05-32		FEED ROCKER SHAFT BUSHING, FRO	1	1	1	1
26	1197.05-26		FEED BAR LINK ASM	1			
27	11-80110410-01		SCREW SM11/64"x40 L=3.5	1			
28	1197.05-28		FEED ROCKER SHAFT CRANK ASM.	1	1	1	1
29	11-00621320-01		SCREW SM3/16"x32 L=12	2	2	2	2
30	1197.05-30		DIFFERENTIAL FEED ROCKER SHAFT	1			
31	43-103000000-00		OIL WICK	0.25	0.25	0.25	0.25
32	1197.05-32		FEED ROCKER SHAFT BUSHING, FRO	1	1	1	1
33	11-80151150-01		SCREW SM15/64"x28 L=10.5	1	1	1	1
34	43-103000000-00		OIL WICK	0.38	0.38	0.38	0.38
35	101.06-24		MAIN SHAFT THRUST COLLAR ASM.	1	1	1	1
36	11-80160610-01		SCREW SM1/4"x40 L=6	2	2	2	2
37	1197.05-22		BUSHING, REAR	1	1	1	1
38	11-80150710-01		SCREW SM15/64"x28 L=7	1	1	1	1
39	1197.05-39		FEED DRIVING SHAFT CRANK ASM.	1	1	1	1
40	11-60121620-01		SCREW SM3/16"x28 L=15.5	1	1	1	1
41	1197.05-41		FEED DRIVING SHAFT CONNECTING	1	1	1	1
42	1197.05-42		NEEDLE BEARING	1	1	1	1
43	1197.05-43		FEED ROCKER ASM.	1	1	1	1
44	13-60123020-01		NUT SM3/16X28	1	1	1	1
45	21-04808080-01		WASHER 4.8X8.4X0.8	1	1	1	1
46	11-60121820-01		SCREW SM3/16"x28 L=18	1	1	1	1

6.THREAD SPREADER COMPONENTS

	Ref No.		DESIGNATION	8100	8200	8100WD	8300
1	1197.06-01		THREAD SPREADER ECCENTRIC ASM.	1			
2	11-80150710-01		SCREW SM15/64"x28 L=7	2			
3	11-10080620-01		SCREW SM1/8"x44 L=7.5	2			
4	1197.06-04		BEARING	1			
5	1197.06-05		LEET & RIGHT DRIVING ROD A	1			
6	1197.06-06		PIN	1			
7	43-103000000-00		OIL WICK	0.1			
8	11-80110410-01		SCREW SM11/64"x40 L=3.5	1			
9	1197.06-09		LEET & RIGHT DRIVING ROD (B) AS	1			
10	1197.06-09-01		HINGE SCREW D=4.5 H=7	1			
11	1197.06-09-02		LEET & RIGHT DRIVING ARM.	1			
12	11-40111025-01		SCREW SM11/64"x40 L=10.5	1			
13	1197.06-09-04		LEET & RIGHT DRIVING ROD	1			
14	1197.06-10		FORE & AFT DRIVNG ROD ASM.	1			
15	1197.06-11		BUSING, UPPER	1			
16	1197.06-12		MOUNTING BASE	1			
17	12-60602022-01		SCREW M6 L=20	2			
18	1197.06-14		BUSHING, LOWER	1			
19	11-80150710-01		SCREW SM15/64"x28 L=7	1			
20	1197.06-16		LEET & RIGHT DRIVING SHAFT	1			
21	1197.06-17		SLIDE BLOCK BRACKET	1			
22	11-40111025-01		SCREW SM11/64"x40 L=10.5	1			
23	1197.06-19		SQUARE BLOCK	1			
24	1197.06-20		SLIDE ROLLER STUD	1			
25	13-60123020-01		NUT SM3/16X28	1			
26	21-05615112-01		WASHER 5X10.5X1	1			
27	1197.05-09		COUNTER-SUNK WASHER	1			
28	1197.05-10		SCREW SM1/8"x44 L=5	1			
29	1197.06-25		BUSHING, REAR	1			
30	11-80150710-01		SCREW SM15/64"x28 L=7	1			
31	1197.06-27		SLIDE BLOCK ASM.	1			
32	11-60121220-01		SCREW SM3/16"x28 L=11.5	1			
33	1197.06-29		FORE & AFT DRIVNG ARM ASM.	1			
34	11-60121220-01		SCREW SM3/16"x28 L=11.5	1			
35	1197.06-31		PIN	1			
36	43-103000000-00		OIL WICK	0.1			
37	13-60123020-01		SCREW SM3/16"x28	1			
38	1197.06-34		THREAD SPREADER DRIVING SHAFT	1			
39	1197.06-35		BUSHING, FRONT	1			
40	11-80150710-01		SCREW SM15/64"x28 L=7	1			
41	1197.06-37		THREAD SPREADER DRIVING ARM AS	1			
42	11-60121220-01		SCREW SM3/16"x28 L=11.5	1			
43	11-60090520-01		SCREW SM9/64"x40 L=4.5	1			
44	1197.06-40		THREAD SPREADER	1			
45	1197.06-41		THREAD SPREADER ECCENTRIC ASM.	1			
46	279.05-17		OIL SEAL		1	1	1

## 7.LOOPER &amp; NEEDLE GUARD COMPONENTS

	Ref No.		DESIGNATION	8100	8200	8100WD	8300
1	1197.07-01		LOOPER MOUNTING BASE	1	1	1	1
2	12-60602022-01		SCREW M6 L=20	4	4	4	4
3	1197.07-03		LOOPER	1			
4	1197.07-04		LOOPER ROCKE ASM.	1			
5	11-60121220-01		SCREW SM 3/16"X28 L=11.5	(1)			
6	1197.07-04-02		COLLAR	(1)			
7	11-60090520-01		SCREW SM9/64"X40 L=4.5	(1)			
8	1197.07-04-04		LOOPER ROCKE	1			
9	24-08000000-08		LOOPER DRIVING LINK SET RING GB 896-8	1	1	1	1
10	1197.07-06		BUSHING, REAR	2	2	2	2
11	11-80110412-01		SCREW SM11/64"X40 L=3.5	2	2	2	2
12	1197.07-08		LOOPER ROCKER SHAFT ASM.	1	1	1	1
13	11-60090920-01		SCREW SM9/64"X40 L=8.5	4	4	4	4
14	43-10300000-00		OIL WICK	0.17	0.17	0.17	0.17
15	1197.07-11		TRUNNION	1	1	1	1
16	1197.07-12		LOOPER CRANK COVER ASM	1	1	1	1
17	11-00092120-01		SCREW SM9/64"X40 L=21.2	(3)	(3)	(3)	(3)
18	120.01-06		RUBBER PLUG	1	1	1	1
19	42-05003000-00		OIL TUBE	0.11	0.11	0.11	0.11
20	1197.07-16		NEEDLE GUARD	1	1	1	
21	1197.07-17		LOOPER CRANK (WITH SCREW)	1	1	1	1
22	11-80160810-01		SCREW SM1/4"X40 L=8	2	2	2	2
23	1197.07-19		LOOPER CRANK ADJUSTING SCREW	1	1	1	1
24	1197.07-20		LOOPER CRANK DRIVING SHAFT	1	1	1	1
25	1197.07-21		BUSHING, FRONT	1	1	1	1
26	11-80150710-01		SCREW SM15/64' X28 L=7	1	1	1	1
27	1197.03-46		BUSHING, INTERMEDIATE	1	1	1	1
28	11-80150710-01		SCREW SM15/64"X28 L=7	1	1	1	1
29	1197.03-44		THRUST COLLAR ASM. D=11.11W=12	1	1	1	1
30	11-80160810-01		SCREW SM1/4"X40 L=8	2	2	2	2
31	1197.07-27		GEAR, UPPER	1	1	1	1
32	11-80160810-01		SCREW SM1/4"X40 L=8	(2)	(2)	(2)	(2)
33	1197.07-29		GEAR, LOWER	1	1	1	1
34	11-00160620-01		SCREW SM1/4"X40 L=6	(2)	(2)	(2)	(2)
35	1197.07-31		NEEDLE GUARD CAM	1			
36	11-80150710-01		SCREW SM15/64"X28 L=7	2	2	2	
37	1197.07-33		NEEDLE GUARD CRANK ROD	2	1	1	1
38	11-80110410-01		SCREW SM11/64' X40 L=3.5	2	1	1	1
39	1197.07-35		PIN ASM.	1			
40	1197.07-36		OIL WICK	0.1			
41	1197.07-37		PIN ASM.	1	1	1	1
42	43-10300000-00		OIL WICK	0.018	0.018	0.018	0.18
43	1197.07-39		LOOP GUIDE ROCKER FORK	1			
44	11-40111025-01		SCREW SM11/64"X40 L=10.5	1			
45	1197.07-41		REAR NEEDLE GUARD ROCKER FORK	1	1	1	1
46	11-60111220-01		SCREW SM11/64"X40 L=12.8	1	1	1	1
47	1197.07-43		NEEDLE GUARD DRIVNG SHAFT	1			
48	1197.07-44		BUSHING	1	1	1	1



49	11-80150710-01		SCREW SM15/64"X28 L=7	1	1	1	1
50	1197.07-46		LOOP GUIDE DRIVING SHAFT ASM.	1			
51	1197.07-47		OIL WICK	0.3			
52	1197.07-48		NEEDLE GUARD	1		1	
53	1197.07-49		REAR NEEDLE GUARD ROCKER ARM	1	1	1	1
54	11-60121220-01		SCREW SM3/16"X28 L=11.5	1	1	1	1
55	11-60090720-01		SCREW SM9/64"X40 L=8.5	1	1	1	1
56	1197.07-52		LOOP GUIDE	1			
57	11-60090520-01		SCREW SM9/64"X40 L=4.5	2			
58	1197.07-54		WASHER 3.7X7X1	2			
59	1197.07-55		LOOP GUIDE ROCKER ARM	1			
60	11-60121220-01		SCREW SM3/16"X28 L=11.5	1	1	1	
61	1197.07-08-03					1	

8. TENSION & LOOPER THREAD TAKE-UP COMPONENTS

	Ref No.		DESIGNATION	8100	8200	8100WD	8300
1	1197.08-01		LOOPER THREAD TENSION ASM.	1		1	
2	1197.08-01-01		TENSION NUT	(1)		(1)	
3	1197.08-01-02		LOOPER THREAD TENSION SPRING	(1)		(1)	
4	1197.08-01-03		ROTATING STOPPER	(1)		(1)	
5	1197.08-01-04		TENSION DISC	(2)		(2)	
6	1197.08-01-05		LOOPER THREAD TENSION POST	(1)		(1)	
7	1197.08-01-06		THREAD GUIDE	(1)		(1)	
8	1197.08-01-07		TENSION CONTROLLER INSTALLING	(1)		(1)	
9	1197.08-01-08		SPRING PIN2.0X10	(1)		(1)	
10	1197.08-01-09		LOOPER THREAD TENSION CONTROL	(1)		(1)	
11	11-40110525-01		SCREW SM11/64"x40 L=4.8	1	1	1	1
12	1197.08-03		TENSION RELEASE SHAFT COLLAR A ASM	1	1	1	1
13	11-70090620-01		SCREW SM9/64"x40 L=6	2	2	2	2
14	1197.08-05		GASKET	2	2	2	2
15	1197.08-06		LOOPER THREAD RELEASE SHAFT AS	1	1	1	1
16	1197.08-06-01		LOOPER THREAD RELEASE SHAFT	(1)	(1)	(1)	(1)
17	31-04018000-09		TENSION RELEASE ARM ASM.	(1)	(1)	(1)	(1)
18	1197.08-06-03		NUT SM11/64x40	(1)	(1)	(1)	(1)
19	1197.08-06-04		RUBBER RING	(1)	(1)	(1)	(1)
20	1197.08-06-05		RUBBER RING	1	1	1	1
21	32-07025110-09		OIL SEAL RING	1	1	1	1
22	1197.08-08-01		TENSION RELEASE ARM ASM.	1	1	1	1
23	1197.08-08-02		TENSION RELEASE ARM ASM.	1	1	1	1
24	1197.04-12-02		SCREW SM11/64"x40 L=6.5	(1)	(1)	(1)	(1)
25	1197.08-10		TENSION RELEASE SHAFT SPACER	1	1	1	1
26	1197.08-11		SPACER (A) , FOR INSTALLING PLAT	1	1	1	1
27	1197.08-12		SPACER (B) , FOR INSTALLING PLAT	1	1	1	1
28	11-40112225-01		SCREW SM11/64"x40 L=25	1	1	1	1
29	11-40111425-01		SCREW SM11/64"x40 L=14	1	1	1	1
30	24-06000000-08		E-SHAPED SNAP RING (6MM)	1	1	1	1
31	1197.08-16		NEEDLE THREAD TENSION RELEASE	1		1	
32	11-40110525-01		SCREW SM11/64"x40 L=4.8	1	1	1	1
33	1197.08-18		NEEDLE THREAD TENSION ASM.	1		1	
34	1197.08-18-01		THREAD TENSION DISK	(2)		(2)	
35	1197.08-18-02		LOOPER THREAD TENSION POST	(1)		(1)	
36	1197.08-18-03		TENSION THREAD GUIDE	(1)		(1)	
37	1197.08-18-04		TENSION CONTROLLER INSTALLING	(1)		(1)	
38	1197.08-18-05		TENSION DISC PRESSER TUBE	(1)		(1)	
39	1197.08-18-06		TENSION SPRING	(1)		(1)	
40	1197.08-18-07		THREAD TENSION NUT	(1)		(1)	
41	1197.08-18-08		ROTATING STOPPER	(1)		(1)	
42	1197.08-18-09		NEEDLE THREAD TENSION GUIDE PL	(1)		(1)	
43	11-40110525-01		SCREW SM11/64"x40 L=5	1	1	1	1
44	1197.08-20		LOOPER THREAD GUIDE	1	1	1	
45	11-20110920-02		SCREW SM11/64"x40 L=7	1	1	1	1
46	1197.08-22		LOOPER THREAD GUIDE TUBE	1	1	1	1
47	1197.08-23		LOOPER THREAD GUIDE ASM.	1	1	1	
48	1197.08-23-01		LOOPER THREAD GUIDE (B)	(1)	(1)	(1)	

49	11-60080320-01		SCREW SM1/8"x44 L=2.5	(1)	(1)	(1)	
50	1197.08-23-03		CAST-OFF WIRE	(1)	(1)	(1)	
51	11-60080520-01		SCREW SM1/8"x44 L=4	(2)	(2)	(2)	
52	1197.08-23-05		WASHER 3. 7X7X1	(2)	(2)	(2)	
53	1197.08-23-06		THREAD GUIDE STOPPER SPRING	(1)	(1)	(1)	
54	11-60080320-01		SCREW SM1/8"x44 L=2.5	(2)	(2)	(2)	
55	1197.08-23-08		THREAD GUIDE SPRING	(1)	(1)	(1)	
56	1197.08-23-09		THREAD GUIDE STUD	(1)	(1)	(1)	
57	1197.08-23-10		NUT SM11/64"x40	(1)	(1)	(1)	
58	1197.08-23-11		CAST-OFF PLATE	(1)	(1)	(1)	
59	1197.08-23-12		LOOPER THREAD GUIDE , RIGHT	(1)	(1)	(1)	
60	1197.08-23-13		LOOPER THREAD GUIDE , LEFT	(1)	(1)	(1)	
61	1197.08-23-14		COLLAR	(2)	(2)	(2)	
62	11-70081320-01		SCREW SM1/8"x44 L=12.5	(1)	(1)	(1)	
63	11-40110725-01		SCREW 11/64" X40 L=5	2	2	2	2
64	1197.08-25		LOOPER THREAD TAKE-UP ASM	1	1	1	1
65	1197.08-26		SCREW	1	1	1	1
66	1197.08-27		SPRING	1	1	1	1
67	1197.08-28		SUSPENSION BRACKET	1	1	1	1
68	11-40110725-01		SCREW SM11/64"x40 L=7	2	2	2	2
69	11-40110725-01		SCREW SM11/64"x40 L=7	2	2	2	2
70	1197.08-31		LOOPER THREAD TENSION RELEASE	1		1	
71	1197.08-32		TENSION RELEASE SHAFT	1	1	1	1
72	1197.08-33		FRAME THREAD GUIDE	1	2	1	1
73	1197.08-08			1	1	1	1

## 9.OIL LUBRICATION MECHANISM COMPONENTS

	Ref No.		DESIGNATION	8100	8200	8100WD	8300
1	101.08-30		OIL RETURN TUBE ASM.	1	1	1	1
2	101.08-33		OIL FELT PRESSER	1	1	1	1
3	101.08-28-01		OIL RETURN TUBE PRESSER PLATE	1	1	1	1
4	11-40110525-01		SCREW SM11/64"x40 L=7	1	1	1	1
5	101.08-25		OIL SIGHT WINDOW	1	1	1	1
6	31-20024000-09		RUBBER RING	1	1	1	1
7	1197.09-10		RUBBER JOINT	(1)	(1)	(1)	(1)
8	1197.09-18		LUBRICATING OIL PUMP ASM.	1	1	1	1
9	1197.09-18-01		OIL PUMP INSTALLING BASE	(1)	(1)	(1)	(1)
10	1197.09-18-04		LUBRICATING OIL PUMP	(1)	(1)	(1)	(1)
11	1197.09-11		GEAR OIL PIPE	1	1	1	1
12	11-40110525-01		SCREW SM11/64"x40 L=7	2	2	2	2
13	1197.09-13		GUIDE	1	1	1	1
14	11-60123020-01		SCREW SM3/16"x28 L=30.0	2	2	2	2
15	1197.09-15		HOLDER	1	1	1	1
16	1197.09-16		OIL PUMP INSTALLING COLLAR	3	3	3	3
17	1197.09-17		MAIN SHAFT OIL PIPE	1	1	1	1
18	1197.09-18-03		RUBBER JOINT	(1)	(1)	(1)	(1)
19	1197.09-18-02		RUBBER JOINT	(1)	(1)	(1)	(1)
20	1197.09-21		LUBRICATING OIL PIPE	1	1	1	1
21	11-60122520-01		SCREW SM3/16"x28 L=25	1	1	1	1

10.OIL RESERVOR & KNEE LIFTER COMPONENTS

	Ref No.		DESIGNATION	8100	8200	8100WD	8300
1	1197.10-01		OIL RESERVOIR ASM	1	1	1	1
2	1197.10-01-01		OIL RESERVOIR	1	1	1	1
3	1197.10-01-02		GASKET A	2	2	2	2
4	1197.10-01-03		GASKET B	1	1	1	1
5	11-70201020-01		SCREW SM5/16×24 L=10	1	1	1	1
6	31-06224000-09		RUBBER RING	1	1	1	1
7	14-60603320-02		NUT M6	2	2	2	2
8	1197.10-01-08		KNEE RRSS ROD	1	1	1	1
9	101.09-10		BRACKET ASM	1	1	1	1
10	12-80603050-02		SCREW M6 L=30	2	2	2	2
11	24-10000000-09		THRUST RING	1	1	1	1
12	101.09-08		SKRING	1	1	1	1
13	1197.10-01-13		CONNECTING ROD VERTICAL	1	1	1	1
14	12-90601833-02		SCREW M6 L=17.5	1	1	1	1
15	12-90801423-02		SCREW M6 L=25	2	2	2	2
16	1197.10-02		KNEE RRESS LIFTER ROD	1	1	1	1
17	1197.10-03		KNEE PAD PLATE ASM	1	1	1	1
18	101.09-17		KNEE RRESS RLATE HOLDER	(1)	(1)	(1)	(1)
19	11-90151520-01		SCREW M6 L=12	(1)	(1)	(1)	(1)
20	101.09-20		KNEE RAD PLATE COVER	(1)	(1)	(1)	(1)
21	101.09-15		KNEE PAD UPRIGHT SHAFT	(1)	(1)	(1)	(1)
22	101.09-18		KNEE PAD PLATE RUBBER	(1)	(1)	(1)	(1)
23	101.09-19		KNEE PAD PLATE	(1)	(1)	(1)	(1)



## 11.THREAD STAND COMPONENTS (1)

	Ref No.		DESIGNATION	8100	8200	8100WD	8300
1	101.11-01		THREAD STAND ASM	1		1	
2	279.12-00-22		SPOOL RETAINER	(2)		(2)	
3	279.12-00-23		SPOOL PIN	(2)		(2)	
4	279.12-00-24		SPOOL REST CUSHION	(2)		(2)	
5	279.12-00-25		SPOOL REST	(2)		(2)	
6	279.12-00-04		SCREW M6 L=18	(2)		(2)	
7	279.12-00-03		THREAD GUIDE ARM JOINT	(2)		(2)	
8	279.12-00-01		SPOOL REST ROD RJBBER CAP	(1)		(1)	
9	279.12-00-08		SPOOL REST ARM	(2)		(2)	
10	279.12-00-02		SPOOL REST ROD ,UPPER	(1)		(1)	
11	279.12-00-15		SPOOL REST ROD JOINT	(1)		(1)	
12	279.12-00-16		SCREW M5 L=16	(2)		(2)	
13	279.12-00-14		NUT M5	(2)		(2)	
14	279.12-00-19		SPOOL REST ROD ,LOWER	(1)		(1)	
15	279.12-00-07		THREAD GUIDE	(2)		(2)	
16	279.12-00-26		SPRING WASHER	(2)		(2)	
17	279.12-00-27		NUT M5	(2)		(2)	
18	279.12-00-20		NUTM16X1.5	(2)		(2)	
19	279.12-00-21		WASHER 16.1X30X2.6	(2)		(2)	
20	279.12-04		THREAD STAND ASM		1		
21	279.12-00-01		SPOOL REST ROD RJBBER CAP		(1)		
22	279.12-00-02		SPOOL REST ROD ,UPPER		(1)		
23	279.12-00-03		THREAD GUIDE ARM JOINT		(4)		
24	279.12-00-04		SCREW M6 L=18		(4)		
25	279.12-00-06		RUBBER RING		(4)		
26	279.12-00-07		THREAD GUIDE		(4)		
27	279.12-00-08		SPOOL REST ARM		(4)		
28	279.12-00-09		SCREW M4×12		(3)		
29	279.12-00-10		NUT M4		(4)		
30	279.12-00-11		SCREW M4×22		(1)		
31	279.12-00-12		SMALL SET CLAMP		(1)		
32	279.12-00-13		THREAD GUIDE ARM		(1)		
33	279.12-00-14		NUT M5		(2)		
34	279.12-00-15		SPOOL REST ROD JOINT		(1)		
35	279.12-00-16		SCREW M5 L=16		(2)		
36	279.12-00-17		BIG SET CLAMP		(1)		
37	279.12-00-18		LOWER THREAD GUIDE		(1)		
38	279.12-00-19		SPOOL REST ROD ,LOWER		(1)		
39	279.12-00-20		NUTM16X1.5		(2)		
40	279.12-00-21		WASHER 16.1X30X2.6		(2)		
41	279.12-00-22		SPOOL RETAINER		(4)		
42	279.12-00-23		SPOOL PIN		(4)		
43	279.12-00-24		SPOOL REST CUSHION		(4)		
44	279.12-00-25		SPOOL REST		(4)		
45	279.12-00-26		SPRING WASHER		(4)		
46	279.12-00-27		NUT M5		(4)		

## 11.0THREAD STAND COMPONENTS (2)

	Ref No.		DESIGNATION	8100	8200	8100WD	8300
47	279.12-00-06		THREAD STAND ASM				1
48	279.12-00-01		SPOOL REST ROD RUBBER CAP				(1)
49	279.12-00-02		SPOOL REST ROD ,UPPER				(1)
50	279.12-00-03		THREAD GUIDE ARM JOINT				(4)
51	279.12-00-04		SCREW M6 L=18				(4)
52	279.12-00-05		SPOOL REST ARM				(2)
53	279.12-00-06		RUBBER RING				(6)
54	279.12-00-07		THREAD GUIDE				(6)
55	279.12-00-09		SCREW M4×12				(3)
56	279.12-00-10		NUT M4				(4)
57	279.12-00-11		SCREW M4×22				(1)
58	279.12-00-12		SMALL SET CLAMP				(1)
59	279.12-00-13		THREAD GUIDE ARM				(1)
60	279.12-00-14		NUT M5				(2)
61	279.12-00-15		SPOOL REST ROD JOINT				(1)
62	279.12-00-16		SCREW M5 L=16				(2)
63	279.12-00-17		BIG SET CLAMP				(1)
64	279.12-00-18-06		LOWER THREAD GUIDE				(1)
65	279.12-00-19		SPOOL REST ROD ,LOWER				(1)
66	279.12-00-20		NUTM16X1.5				(2)
67	279.12-00-21		WASHER 16.1X30X2.6				(2)
68	279.12-00-22		SPOOL RETAINER				(6)
69	279.12-00-23		SPOOL PIN				(6)
70	279.12-00-24		SPOOL REST CUSHION				(6)
71	279.12-00-25		SPOOL REST				(6)
72	279.12-00-26		SPRING WASHER				(6)
73	279.12-00-27		NUT M5				(6)

## 12.BELT COVR COMPONENTS

	Ref No.		DESIGNATION	8100	8200	8100WD	8300
1	1197.12-01		BELT COVER ASM	1	1	1	1
2	1197.12-01-01		BELT COVER A	(1)	(1)	(1)	(1)
3	101.12-06		BELT COVER B	(1)	(1)	(1)	(1)
4	101.12-07		BELT COVER B COVER	(1)	(1)	(1)	(1)
5	1197.12-01-04		BELT COVER SUPPORT STUD	(1)	(1)	(1)	(1)
6	1197.12-01-05		NUT	(1)	(1)	(1)	(1)
7	1197.12-01-06		SCREW 5/16×24 L=12	(1)	(1)	(1)	(1)
8	11-00151210-01		SCREW 15/64×28 L=12	(2)	(2)	(2)	(2)
9	21-04608100-03		WASHER	(2)	(2)	(2)	(2)
10	101.12-08		WOOD SCREW	(2)	(2)	(2)	(2)

## 13.ACCESSORIES

序号	图号		DESIGNATION	8100	8200	8100WD	8300
1	101.12-01		MACHINE HINGE	2	2	2	2
2	101.12-02		MACHINE HINGE DLATE	2	2	2	2
3	101.12-03		MAIL	8	8	8	8
4	1198.14-11		NEEDLE TV×7 #14		6		6
	1197.02-01		NEEDLE TV×7 #11	3		3	
5	101.12-15		SCREWDRIVER LARGE	1	1	1	1
6	101.12-16		SCREWDRIVER MEDIUM	1	1	1	1
7	101.12-17		SCREWDRIVER SMALL	1	1	1	1
8	279.11-24		FORCEPS	1	1	1	1
9	279.11-18		SMALL OIL POT	1	1	1	1
10	101.12-19		MACHINE REST IN	1	1	1	1
11	101.12-21		OIL RESERVOIL ASM	1	1	1	1
12	101.09-22		OIL RESERVOIR MAGNET	1	1	1	1
13	120.09-05		OIL RESERVOIR FELT CUSHION	2	2	2	2
14	120.09-04		OIL RESERVOIR RUBBER CUSHION	2	2	2	2

## 14. 8200LEASED PART

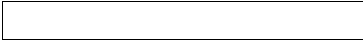
序号	图号		DESIGNATION	8100	8200	8100WD	8300
1	1198.14-01		PRESSER FOOT ASM.		1		
2	1198.14-02		FEED DOG		1		
3	1198.14-03		THREAD CUTTER		1		
4	1198.14-04		THREAD CUTTER SPRING		1		
5	11-60060320-01		SCREW SM3/32"X56 L=2.8		1		
6	1198.14-06		THROAT PLATE		1		1
7	11-80150410-01		SCREW SM15/64"X28 L=3.4		1		
8	1198.14-08		ATTACHMENT CLAMP BED SLIDH		1		
9	11-80150710-01		SCREW SM15/64"X28 L=11		2		
10	1198.14-45		THROAT PLATE		1		
11	1198.14-11		NEEDLE TVX7#14		2		3
12	1198.14-12		NEEDLE BAR		1		1
13	1198.14-13		NEEDLE CLAMP ASM.		1		
14	11-80110310-01		SCREW SM11/64X40 L=2.8		2		3
15	1198.14-15		REVERSE FEED CONTROL LEVER		1	1	1
16	1197.04-54		STOPPER		1	1	1
17	1198.14-17		NEEDLE THREAD TENSION RELEASE		1		
18	1198.14-18		LOOPER THREAD TENSION RELEASE		1		
19	1198.14-19		LOOPER THREAD TENSION ASM.		1		
20	1198.14-20		LOOPER THREAD TENSION ASM.		1		
21	1198.14-21		FEED BAR LINK ASM LOWER		1	1	1
22	1198.14-22		FEED BAR LINK ASM		1	1	1
23	11-80110412-01		SCREW SM11/64"x40 L=5		1	1	1
24	1198.14-24		NEEDLE GUARD DRIVNG SHAFT		1	1	1
25	1198.14-25		NEEDLE GUARD CAM		1	1	1
26	1198.14-26		NEEDLE GUARD		1		
27	1198.14-27		NEEDLE GUARD (A)		1	1	1
28	1198.14-28		NEEDLE GUARD (B)		1		
29	11-00090620-01		SCREW SM9/64"X40 L=5.0		1		
30	1198.14-30		NEEDLE GUARD ASM		1	1	1
31	11-40110725-01		SCREW SM 11/60"X40 L=7		2	2	2
32	1198.14-32		LOOPER (LEFT) (A)		1	1	2
33	1198.14-33		LOOPER (RIGHT) (B)		1		1
34	1198.14-34		LOOPER ROCKE (A)		1	1	
35	1198.14-35		LOOPER ROCKE (B)		1		
36	11-60121620-01		SCREW SM3/16"X28 L=15.5		2	1	
37	11-00090620-01		SCREW SM9/64"X40 L=4.5		2	1	3
38	1198.14-38		FOLDER		1		
39	1198.14-39		SCREW SM9/64"X40 L=4		1		
40	11-30120520-01		SCREW SM3/16"X28 L=5		2		
41	1198.14-41		FOLDER ASM HOOK		1		
42	1198.14-42		FOLDER ASM		1		
43	1198.14-43		NEEDLE BAR THREAD GUIDE		1		
44	1198.14-44		PRESSER BAR		1		

(1197.01-39外径太大塞不进去不用了)





因机壳改进,更换滑块,增加导轨及螺钉

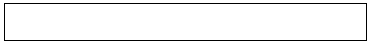


效果更好



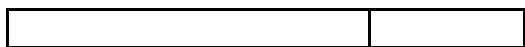
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增加(防止机油溅出)













图号













专用件

08.02.20由402.01-35更改为101.06-05